

GoTo North America Focused Delivery Program Electric Drives and Controls GoTo



















Electric Drives and Controls GoTo Catalog

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Table of Contents

Page No.

	rage No.
Drive Systems	
Drives (IndraDrive Cs, C and M)	7
Motors (IndraDyn S)	16
Additional Components	19
Cables	20
Motion Control PAC	
IndraControl L	22
IndraControl L - Function Modules	23
IndraMotion MLC	25
IndraLogic XLC	26
CNC	
IndraMotion MTX micro	27
IndraMotion MTX	28
1/0	
Inline - Cabinet Mount (IP20)	
Power Modules	29
Bus Couplers	30
Block I/O	31
Digital Input Modules	35
Digital Output Modules	36
Analog Input Modules	38

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Table of Contents (continued)

Page No. **Analog Output Modules** 39 40 **Temperature Modules Communication Modules** 41 **Motion and Counter Modules** 42 43 **PWM Output Module** IndraControl S67 - Machine Mount (IP67) **Power Divider** 45 **Bus Coupler** 46 Digital Input Modules (M8, M12) 47 Digital Output Modules (M8, M12) 48 Analog Input Modules (M12) 50 **Analog Output Modules (M12)** 52 54 **Temperature Modules (M12) Cables and Connectors** 56 НМІ Standard HMI 57 **Embedded HMI** 58 Software IndraWorks 59 VI-Composer 60 61 **Part Numbers**

Liability:

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Drives - IndraDrive Cs



The IndraDrive Cs is a servo drive that features a compact space-saving design. Selectable Multi-Protocol Ethernet command interface provides the flexibility of choosing any open Ethernet controller for the system, SERCOS III for example. A Multi-encoder interface allows use of the platform with virtually any motor technology, for instance torque or linear motor technologies.

For complete engineering and design information: GoTo www.boschrexroth-us.com/GoToDriveSystems

Features

- Extremely compact design
- · Ethernet-based communications, multi-protocol support: SERCOS III, Profi Net IO, EtherNet/IP and EtherCat
- Innovative multi-encoder interface: Hiperface®, EnDat 2.1, 1Vss, 5 V TTL, and Rexroth MSM and MSK servo motors
- · Energy efficient product DC bus sharing
- Standard, Servo and Synchronization modes available
- · Complete range of scalable drives
- · Compatible with the IndraDrive family
- · Digital inputs/outputs and analog input on board
- Intelligent operating panel with programming function supports device swap without a PC
- Integrated brake resistor, alternative an external brake resistor can be connected

Models		HCS01.1E-W0013-A-02	HCS01.1E-W0008-A-03	HCS01.1E-W0018-A-03	HCS01.1E-W0028-A-03	HCS01.1E-W0054-A-03
Performance Data						
Mains voltage	V	1/3 AC 110230 V		3 AC 200	500 V	
Continuous current	A _{eff}	4.4	2.7	7.6	11.5	21
Maximum current	A _{eff}	13	8	18	28	54
Maximum output without/with choke	kW	0.8 / —	0.86 / —	1.7/ —	2.6/4.0	9.0 / 14.0
Mechanical data	'					
Width W	mm	50	50	7	0	130
Height H (max)	mm	215	215	26	88	268
Depth D (max)	mm	220	220	25	20	220
Mass	kg	0.72	0.72	1	.7	4.22

Available Firmware Options	
FWA-INDRV*-MPB-16VRS-D5-1-ALL-NN	Basic closed loop 16VRS with the possibility to select synchronization, servo or main spindle extension set
FWA-INDRV*-MPB-17VRS-D5-1-NNN-NN	Basic closed loop 17VRS without the possibility to select synchronization, servo or spindle extension set
FWA-INDRV*-MPB-17VRS-D5-1-SNC-NN	Basic closed loop 17VRS with synchronization only extension set
FWA-INDRV*-MPB-17VRS-D5-1-ALL-NN	Basic closed loop 17VRS with the possibility to select synchronization, servo or spindle extension set
FWA-INDRV*-MPB-17VRS-D5-1-ALL-ML	Basic closed loop 17VRS with the possibility to select synchronization, servo or spindle extension set and MLD master

Drives - IndraDrive C

Power Sections



IndraDrive sets new standards in drive technology with a combination of three product advantages: scalability in power and functionality, consistency in technology, engineering and operation and openness in communication. The IndraDrive C series of converters integrate inverter and power supply in one unit. The compact construction contains additional mains connection components, making it particularly suitable for single and multi axis applications.

For complete engineering and design information: GoTo www.boschrexroth-us.com/GoToDriveSystems

Features

- · Ethernet-based communications, multi-protocol support: SERCOS III, Profi Net IO, EtherNet/IP and EtherCat
- · Compact converters and modular inverters on one platform
- · Integrated motion logic with IEC-compliant PLC
- · Drive-integrated safety technology
- Energy efficient product DC bus sharing
- · Standard, Servo and Synchronization modes available
- · Complete range of scalable drives
- Digital inputs/outputs and analog input on board
- Intelligent operating panel with programming function supports device swap without a PC
- Integrated brake resistor, alternative an external brake resistor can be connected

Technical Data

Models		HCS02.1E-W0012	HCS02.1E-W0028	HCS02.1E-W0054	HCS02.1E-W0070	
Performance data						
Mains voltage	V		3 AC 200	500 V		
Continuous current	Aeff	4.5	4.5 11.3 20.6 28.3			
Maximum current	Aeff	11.5	11.5 28.3 54 70			
Maximum output without/with choke	kW	5/5	8/10	12/16	14/19	
Mechanical data						
Width W	mm	65	65	105	105	
Height H (max)	mm	290 352				
Depth D (max)	mm	252				
Mass	kg	2.9	3.8	6.7	6.8	

continued on next page

Drives - IndraDrive C (continued)

Power Sections

Technical Data (continued)

Models		HCS03.1E-W0070-A-05-NNBV	HCS03.1E-W0100-A-05-NNBV	HCS03.1E-W0150-A-05-NNBV
Performance data				
Continuous current	Α	45	73	95
Maximum current	Α	70	100	150
DC bus continuous power without/with choke	kW	13/25	24/42	34/56
Maximum output without/with choke	kW	20/40	33/59	54/89
Mains voltage	V		3 AC 400 to 500 (+10%/-15%)	
Continuous input mains current	Α	50	80	106
Dependence of output on mains voltage		at U _{LN} < 400	V: 1% power reduction per 4 V decre	ease in voltage
DC bus terminal		•	•	•
DC bus capacity	μF	940	1,440	1,880
Brake chopper				
Permanent braking power	kW	13.2	18.9	25.2
Maximum braking power	kW	42	63	97
Control voltage data				
Control voltage, internal	V	DC	24 (not for supply of motor holding br	rake)
Control voltage, external	V	DC 24 ±20%	(DC 24 ±5% when supplying motor	holding brake)
Power consumption without control unit & motor brake	W	22.5	25	25
Continuous current without control unit & motor brake	А	0.9	1	1
Mechanical data				
Width W	mm	125	225	225
Height H (max)	mm		440	
Depth D (max)	mm		315	
Mass	kg	13	20	20

Drives - IndraDrive M

Inverters



Multi-axis solution with power supplies and inverters.

Multi-axis applications are the domain of the modular system IndraDrive M. Power supplies provide the necessary DC bus voltage for the inverters. Compact single-axis or double-axis inverters and power supplies with integrated mains connection components enable compact solutions for large axis groups.

For complete engineering and design information: GoTo www.boschrexroth-us.com/GoToDriveSystems

Features

- Single-axis inverter with maximum current from 20 A to 350 A
- · Space-saving design for multi-axis applications
- · Can be powered via power supply unit or converter
- · Energy exchange via common DC bus
- Can be connected to a converter for cost-effective solutions

Models		HMS01.1N-W0036- A-07-NNNN	HMS01.1N-W0054- A-07-NNNN	HMS01.1N-W0070- A-07-NNNN	HMS01.1N-W0150- A-07-NNNN		
Performance data							
Continuous current	Α	21.3	35	42.4	100		
Maximum current	Α	36	54	70	150		
Control voltage data							
Control voltage, external	٧	D	DC 24 ±20% (DC 24 ±5% when supplying motor holding brake)				
Power consumption without control unit and motor brake	W	15	10	16	23		
Continuous current without control unit and motor brake	Α	0.7 0.4		0.7	1.0		
Mechanical data							
Width W	mm	50	75	100	150		
Height H (max)	mm		440				
Depth D (max)	mm		309				
Weight	kg	5.3	6.7	7.9	12.7		

Drives - IndraDrive M

Power Supply



Maximum energy efficiency can be achieved with power supplies that are capable of mains regeneration. Beside the power recovery encountered in regenerative operation of the drives, these devices also feature sinusoidal line currents, an overall power factor of 0.99 and a closed-loop DC bus.

For complete engineering and design information: GoTo www.boschrexroth-us.com/GoToDriveSystems

Features

- Power range from 15 kW to 120 kW
- Direct mains connection from 400 V to 480 V
- Energy-saving line regeneration
- · Integrated mains contactor
- · Integrated brake resistor

Technical Data

Models		HMV01.1E-W0030- A-07-NNNN	HMV01.1E-W0075- A-07-NNNN	HMV01.1R-W0045- A-07-NNNN	HMV01.1R-W0065- A-07-NNNN			
Performance data								
DC bus continuous power without/with choke	kW	18/30	45/75	-/45	-/65			
Maximum output	kW	45	112	112	162			
Mains voltage	V		3 AC 400 to 480	0 (+10%/-15%)				
Continuous input mains current	Α	51	125	65	94			
Dependence of output on		at U _{LN} < 400 V: 1% power reduction per 4 V						
mains voltage		at U _{LN} > 400 V: 1%	power gain per 4 V	at U _{LN} > 400 V: no power gain				
DC bus capacity	μF	1,410	3,760	1,880	2,820			
DC bus voltage range	V	DC 435	5 to 710	DC 750 (regulated)				
Brake resistor								
Brake resistor			Inte	rnal				
Maximum braking energy consumption	kWs	Ns 100 250		100	150			
Permanent braking power	kW	1.5	2	0.4	0.4			
Maximum braking power	kW	36	90	90	130			

continued on next page

Drives - IndraDrive M (continued)

Power Supply

Technical Data (continued)

Models		HMV01.1E-W0030- A-07-NNNN	HMV01.1E-W0075- A-07-NNNN	HMV01.1R-W0045- A-07-NNNN	HMV01.1R-W0065- A-07-NNNN		
Control voltage data							
Control voltage, internal V DC 24 ±5%							
Power consumption	W	25	30	41	108		
Continuous current	Α	1	1.3	1.9	4.5		
Mechanical data							
Width W	mm	150	250	250	350		
Height H (max)	mm		440				
Depth D (max)	mm		309				
Weight	kg	13.5	22	20	31		

Drives - IndraDrive C and M

Control Sections



We can supply control units tailored to your specific application, ranging from standard to high-end applications. Integrated motion logic, numerous technology functions, certified safety technology and standardized interfaces leave nothing to be desired.

The correct interface for connecting the IndraDyn motors or other standardized encoders, such as Hiperface®, is already integrated.

For complete engineering and design information: GoTo www.boschrexroth-us.com/GoToDriveSystems

Features

- ADVANCED control units meet the highest demands in performance and dynamics.
- · Signal transfer via fiber optics guarantees the secure exchange of real-time data with minimal wiring.
- Conventional ±10 V analog interface
- · Digital inputs/outputs and analog input on board
- · Standard, Servo and Synchronization modes available
- Intelligent operating panel with programming function supports device swap without a PC
- · Scalable performance and functionality
- · An additional plug-in MultiMediaCard gives you the option of simple transmission or duplication of your drive parameters.
- · A standard encoder interface for IndraDyn motors is already featured among the BASIC control units.
- · Integrated motion logic with IEC-compliant PLC
- · Drive-integrated safety technology

Available Hardware Options

Overview	Basic Open Loop	Basic Analog	Basic PROFIBUS	Basic Sercos	Basic Universal	Advanced
Control communication						
Analog/digital for Open Loop operation	•	_	_	_	_	_
Analog interface	_	•	_	_	_	O ¹⁾
Parallel interface	_	_	_	_	0	0
PROFIBUS	_	_	•	_	0	0
sercos II	_	_	_	•	0	0
sercos III	_	_	_	_	0	0
Multi-Ethernet	_	_	_	_	0	0
CANopen	_	_	_	_	0	0
DeviceNet	_	_	_	_	0	0

- StandardO Optional
- 1) In conjunction with additional options
- 2) Encoder interface for IndraDyn motors
- Only with sercos III and EtherCAT
 Supply voltage 12 V

continued on next page

Drives - IndraDrive C and M (continued)

Control Sections

Available Hardware Options (continued)

Configurations							
Option 1		_	●2)	● ²⁾	● ²⁾	● 2)	•
Option 2		_	_	_	_	•	•
Option 3	_	_	_	_	_	•	
Safety option		_	•	•	•	•	•
Slot for MultiMediaCard		_	_	_	_	•	•
Encoder interfaces	'						
IndraDyn motors MSK, MKE, MAD and MAF, Hiperface®, 1 V _{pp} and 5 V TTL ⁴⁾		-	•	•	•	•	0
MHD and MKD motors		_	_	_	_	0	0
EnDat 2.1, 1 Vpp		_	_	_	_	0	0
Safety options compliant with EN 13849-	1 and EN	62061					
Safe Torque Off (category 3 PL e/SIL 3)		_	0	0	0	0	0
Safe Motion (category 3 PL d/SIL 2)		_	_	_	_	_	0
Extensions							
Encoder emulation		_	•	_	_	0	0
Analog I/O extension		_	_	_	_	0	0
Digital I/O extension		_	_	_	_	_	0
Digital I/O with SSI interface		_	_	_	_	_	0
Cross communication		_	_	_	_	_	0
Software module	,					'	'
MultiMediaCard		_	_	_	_	0	0
Operator panel							
Standard		•	•	•	•	•	•
Cycle times					'	'	
Current control	[µs]	125					62.5
Speed control	[µs]	250					125
Position control	[µs]	500					250
PWM frequency						'	'
4/8 kHz		●/●	●/●	●/●	●/●	●/●	●/●
12/16 kHz		-/-	-/-	-/-	-/-	-/-	●/●
Inputs/outputs							
Digital inputs/of which utilizable for probes		8/—	5/—	5/1	5/1	5/1	7/2
Digital inputs/outputs (user-defined settings)	_	4	3	3	3	4
Analog inputs		2	2	_	_	_	1
Analog outputs	2	_	_	_	_	2	
Relay outputs		3	1	1	1	1	1
Interfaces							
RS232		•	•	•	•	•	•
Control voltage data				•			
Control voltage	[V]	DC 24					
Power consumption without options	[W]	7.5	8	7.5	7.5	6.5	6
				+	+	+	

Standard O Optional

In conjunction with additional options
 Encoder interface for IndraDyn motors

³⁾ Only with sercos III and EtherCAT 4) Supply voltage 12 V

Drives - IndraDrive C and M (continued)

Control Sections

Available Firmware Options

FWA-INDRV*-MPB-05VRS-D5-1-NNN-NN	Basic closed loop 05VRS without the possibility to select synchronization, servo or main spindle extension set
FWA-INDRV*-MPB-05VRS-D5-1-SNC-NN	Basic closed loop 05VRS with synchronization only extension set
FWA-INDRV*-MPB-07VRS-D5-0-NNN-NN	Basic open loop 07VRS
FWA-INDRV*-MPB-07VRS-D5-1-NNN-NN	Basic closed loop 07VRS without the possibility to select synchronization, servo or main spindle extension set
FWA-INDRV*-MPB-07VRS-D5-1-SNC-NN	Basic closed loop 07VRS with synchronization extension set
FWA-INDRV*-MPH-07VRS-D5-1-NNN-NN	Advanced closed loop 07VRS without the possibility to select synchronization, servo or main spindle extension set
FWA-INDRV*-MPH-08VRS-D5-1-NNN-NN	Advanced closed loop 08VRS without the possibility to select synchronization, servo or main spindle extension set
FWA-INDRV*-MPH-07VRS-D5-1-SNC-NN	Advanced closed loop 07VRS with synchronization extension set
FWA-INDRV*-MPC-07VRS-D5-1-NNN-ML	Advanced closed loop 07VRS for MLD master (software module PFMFW reqd.) FW
FWA-INDRV*-MPC-07VRS-D5-1-SNC-ML	Advanced closed loop 07VRS with synchronization extension set for MLD master (software module PFMFW reqd.)
FWA-INDRV*-MPC-08VRS-D5-1-NNN-ML	Advanced closed loop 08VRS for MLD master (software module PFMFW reqd.) FW
FWA-INDRV*-MPC-07VRS-D5-1-ALL-MA	Advanced closed loop 07VRS with all extension sets for MLD master (software module PFMFW required)

Software module

M It'M at's Coarl DEMON 4 040 FM	Optional with Basic Universal and Advanced control sections
MultiMediaCard - PFM02.1-016-FW	Required for control sections and MPC-firmware with MLD master

Motors – IndraDyn S MSK Motor



The particularly outstanding features of the MSK range of motors are its wide power spectrum and narrow size increments. The high torque density of these synchronous servo motors allows a particularly compact design with maximum torques of up to 495 Nm.

A number of further options, such as the shaft keyway, holding brake, reduced runout and the high protection category IP65 mean that they can be used in virtually any application.

For complete engineering and design information: GoTo www.boschrexroth-us.com/GoToDriveSystems

Features

- · Motors with the highest level of efficiency
- High protection category IP65
- Multi-turn encoder (Hiperface®) 128 increments with 4,096
- · Encoder systems for a wide and diverse range of applications
- Digital type plate and parameter memory

Performance Data

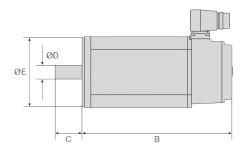
Туре	Maximum speed nMax (1/min)	Continuous torque at standstill M0 (Nm)	Maximum torque MMax (Nm)	Continuous current at standstill I0 (A)	Maximum current IMax (A)	Moment of inertia J (kgm2)
MSK030C-0900	9,000	0.4	1.8	1.5	6.8	0.000013
MSK040B-0600	7,500	1.7	5.1	2	8	0.0001
MSK040C-0450	6,000	0.7	0.4	2.4	9.6	0.00014
MSK040C-0600	7,500	2.7	8.1	3.1	12.4	0.00014
MSK050C-0600	6,000	5	15	6.2	24.8	0.00033
MSK060C-0300	4,900		24	4.8	19.2	0.0008
MSK061C-0600	6,000	- 8	32	7.7	34.7	0.000752
MSK071E-0300	4,200			12.5	56.3	
MSK071E-0450	6,000	23	84	20	90.1	0.0029
MSK076C-0300	4,700	12	43.5	7.2	32.4	0.0043
MSK100B-0300	4,500	28	102	17.4	78.3	0.0192
MSK100C-0300	4,500	38	148	21.6	97.2	0.0273
MSK101D-0450	6,000	50	160	41.7	187.7	0.00932

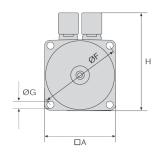
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Motors - IndraDyn S (continued) MSK Motor

Dimensional Data

Туре	A (mm)	B (mm)	C (mm)	Ø D (mm)	Ø E (mm)	Ø F (mm)	Ø G (mm)	H (mm)	Weight (kg)
MSK030C-0900	54	152.5	20	9	40	63	4.5	98.5	1.3
MSK040B-0600	82	155.5	30	14	50	95	6.6	124.5	2.8
MSK040C-0450		105.5	00			0.5	0.0	4045	0.0
MSK040C-0600	82	185.5	30	14	50	95	6.6	124.5	3.6
MSK050C-0600	98	203	40	19	95	115	9	134.5	5.4
MSK060C-0300	116	226	50	24	95	130	9	156	8.4
MSK061C-0600	116	264	40	19	95	130	9	156	8.3
MSK071E-0300	140	050	F0	00	100	105		000	00.5
MSK071E-0450	140	352	58	32	130	165	11	202	23.5
MSK076C-0300	140	292.5	50	24	110	165	11	180	13.8
MSK100B-0300	192	368	60	32	130	215	14	211.5	34
MSK100C-0300	192	434	60	32	130	215	14	211.5	45.1
MSK101D-0450	192	410	80	38	180	215	14	262	40





Motors – IndraDyn S MSM Motor



Maintenance-free MSM motors are available in five sizes rated at up to 750 W continuous mechanical power. These short-length motors feature high power density and minimized flange dimensions, making them the ideal choice in a wide range of application scenarios.

The IP54 motors come with an absolute encoder and optional holding brake, and they can easily be connected to IndraDrive Cs power units with a 3 AC 230 V line input.

For complete engineering and design information: GoTo www.boschrexroth-us.com/GoToDriveSystems

Features

- Torque up to 7.1 Nm
- Speed up to 5,000 rpm
- Multi-turn absolute encoder
- · High dynamic performance
- · High performance density

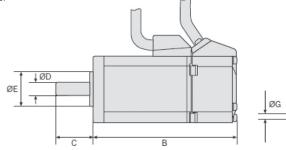
Performance Data

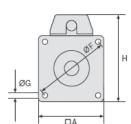
Туре	Rated power	Continuous torque at standstill	Maximum torque	Maximum speed	Moment of inertia
	PN (W)	M0 (Nm)	MMax (Nm)	nMax (1/min)	J (kgm²)
MSM019B	100	0.32	0.95	5,000	0.0000025
MSM031B	200	0.64	1.91	5,000	0.0000051
MSM031C	400	1.3	3.8	5,000	0.000014
MSM041B	750	2.4	7.1	4,500	0.000087

Dimensional Data

Туре	A (mm)	B (mm) 1)	C (mm)	Ø D (mm)	Ø E (mm)	Ø F (mm)	Ø G (mm)	H (mm)	Weight (kg) 1)
MSM019B	38	92 / 122	25	8	30	45	3.4	51	0.47 / 0.68
MSM031B	60	79 / 115.5	30	11	50	70	4.5	73	0.82 / 1.3
MSM031C	60	98.5 / 135	30	14	50	70	4.5	73	1.2 / 1.7
MSM041B	80	112 / 149	35	19	70	90	6	93	2.3 / 3.1

1) dimensions with / without brake.





See index Page 63 for GoTo product and accessory part numbers.

Additional Components



The NFD line filter.

Mains filters ensure that the EMC limit values are adhered to and suppress leakage current generated by line capacitors. Our mains filters are optimally coordinated with the power units and are scalable in regards to current, number of drives and motor cable length. They can be combined with our shielded motor cables for trouble-free operation conforming to EN 61800-3, Class A, Group 2, even with single cable lengths of up to 75 m.

For complete engineering and design information: GoTo www.boschrexroth-us.com/GoToDriveSystems

Technical Data

Main filters for HCS converters								
_	Continuous current	Power dissipation	Width	Height	Depth	Mass		
Туре	Α	W	mm	mm	mm	kg		
NFD03.1-480-007	7	3.9	50	160	90	0.7		
NFD03.1-480-016	16	6.4	55	220	90	1		
NFD03.1-480-030	30	11.9	60	270	100	1.4		
NFD03.1-480-055	55	25.9	90	220	105	2		
NFD03.1-480-130	130	38	100	240	160	4.7		

Accessories

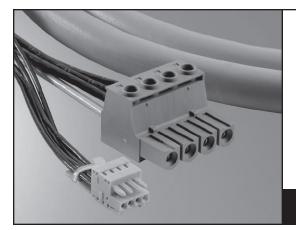
Basic accessories HAS01 -	- The basic accessories contain all the mounting parts and fixing elements for installing the devices referenced in the table below (not needed for HCS01.1).
Туре	needed with
HAS01.1-065-NNN-CN	HCS02.1W0012/W0028
HAS01.1-065-072-CN	HCS02.1W0028
HAS01.1-105-NNN-CN	HCS02.1W0054/W0070
HAS01.1-125-072-CN	HCS03.1W0070
HAS01.1-225-072-CN	HCS03.1W0100/W0150
HAS01.1-050-072-MN	HMS01.1W0020/W0036
HAS01.1-075-072-MN	HMS01.1W0054
HAS01.1-100-072-MN	HMS01.1W0070
HAS01.1-150-072-MN	HMS01.1W0150, HMV01.1E-W0030
HAS01.1-250-072-MN	HMV01.1E-W0075, HMV01.1R-W0045
HAS01.1-350-072-MN	HMV01.1R-W0065

Shield connection HAS02 -	The shield connection plate is an EMC-compatible method of connecting the motor power cable to the devices referenced in the
	table below. It also serves as a cord grip (not needed for HCS01.1).
Туре	needed with
HAS02.1-001-NNN-NN	HMS01.1W0020-W0070
HAS02.1-002-NNN-NN	HCS02.1W0012-W0070
HAS02.1-003-NNN-NN	HMS01.1W0110-W0210
HAS02.1-004-NNN-NN	HCS03.1W0070
HAS02.1-005-NNN-NN	HCS03.1W0100/W0150

Connection Points HAS05 - Universal adapter for safety technology for easier X41 wiring of 2nd channel					
Type optional (for control sections with L2/S2 safety - X41 adapter)					
HAS05.1-007-NNL-NN	Adapter from D-Sub to terminal connector - fitting direction: left-hand				
HAS05.1-007-NNR-NN	Adapter from D-Sub to terminal connector - fitting direction: right-hand				

See index Pages 63-64 for GoTo product and accessory part numbers.

Cables



Motor Power- and Feedback Cable assemblies for IndraDrive C and Cs drives with IndraDyn S motors in the GoTo program are offered in multiple lengths and are completely assembled with connectors for easy installation.

Interface/Communication cables for connection of control units and system peripherals or start-up/commissioning via PC as described by type.

For complete engineering and design information: GoTo www.boschrexroth-us.com/GoToDriveSystems

Mater newer Cable		. 1)	Connecting				
Motor power Cable	Length		Drives	Motors			
RKL0013/005.0	fixed	5m	IndraDrive Cs - HCS01.1W0013	MSM019,031,041			
RKL0013/000.0	configurable	1-75m	ilidrablive Cs = HC301.1VV0013	IVISIVIO 19,031,041			
RKL0014/005.0	fixed	5m	IndraDrive Cs - HCS01.1W0013 and W0008	MCK000 040 050 060 061			
RKL0014/000.0	configurable	1-75m	Indraprive Cs – ACS01.1VV0013 and VV0008	MSK030,040,050,060,061			
RKL0019/005.0	fixed	5m					
RKL0019/010.0	fixed	10m	IndraDrive Cs - HCS01.1W0018 and W0028	MSK030,040,050,060,061,076			
RKL0019/000.0	configurable	1-75m					
RKL4302/005.0	fixed	5m					
RKL4302/010.0	fixed	10m	IndraDrive C - HCS02.1W0012 and W0028	MSK030,040,050,060,061,076			
RKL4302/000.0	configurable	1-75m					
RKL4303/005.0	fixed	5m					
RKL4303/010.0	fixed	10m	IndraDrive C - HCS02.1W0054 and W0070	MSK030,040,050,060,061,076			
RKL4303/000.0	configurable	1-75m					
RKL4309/005.0	fixed	5m	Ladar Daire C. LICCOO 1. WOOE 4 and MOOE	MSV071F 200 4F0			
RKL4309/000.0	configurable	1-75m	IndraDrive C – HCS02.1W0054 and W0070	MSK071E-300,450			
RKL4324/005.0	fixed	5m	IndraDrive C – HCS02.1W0054 and W0070	MCK100 101			
RKL4324/000.0	configurable	1-75m	indraDrive C - HCSU2.1VV0054 and VV0070	MSK100,101			

Motor Feedback Cable	Length 1)		Connecting				
Wotor Feedback Cable			Drives	Motors			
RKG4200/005.0	fixed	5m					
RKG4200/010.0	fixed	10m	IndraDrive C and Cs	any MSK motor			
RKG4200/000.0	configurable	1-75m					
RKG0033/005.0	fixed	5m	IndraDrive CsW0013	MCM010.001.041			
RKG0033/000.0	configurable	1-75m	IndraDrive Csvv0013	MSM019,031,041			
RKG0034/000.0	configurable	1-2m	IndraDrive CsW0013	MSM019,031,041 for absolute encoder function in conjunction with SUP-E01-MSM-BATTERYBOX			

Cables marked "fixed" are sized to the length stated; cables marked "configurable" can be ordered based on length needed within the range given and 0.5m increments

Cables (continued)

Technical Data (continued)

Interface cable (optical – Sercos II)	Length	Connecting	
RKO0100/00.25	0.25m	Drives and peripherals with Sercos II (optical) communication interface, inside cabinet	
RKO0101/005.0	5m	Discount with only its Comment (set of the first transfer of the f	
RKO0101/010.0	10m	Drives and peripherals with Sercos II (optical) communication interface, outside cabinet	

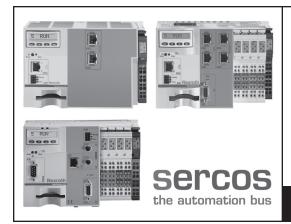
Interface cable (Ethernet based)	Length 1)		Connecting
RKB0011/005.0	5m		
RKB0011/000.0	configurable	1-75m	Drives and peripherals with Sercos III or other Ethernet based communication interface
RKB0013/00.25	0.25r	n	

Interface cable (RS232 - Serial)	Length	Connecting
IKB0041/002.0 2m		A PC or a separate control terminal directly to the RS232 serial interface of the control unit for start-up or operation

Battery box		(HCS01.1 - MSM)
SUP-E01-MSM-BATTERYBOX		External battery for absolute encoder function with HCS01.1 and MSM, connected in feedback circuit between RKG0033 and MSM or between RKG0033 and optional RKG0034

Cables marked "fixed" are sized to the length stated; cables marked "configurable" can be ordered based on length needed within the range given and 0.5m increments

IndraControl L



IndraControl L the rack-based platform from Rexroth allows easy and consistent automation for all centralized and distributed architectures.

IndraControl L is the flexible configurable hardware platform for open control architectures. Whether you intend to implement a motion control, a CNC or a PLC application – it is always the same hardware you use. Your application is only defined by the firmware.

For complete engineering and design information: GoTo www.boschrexroth-us.com/GoToMotionControl_PAC

Features

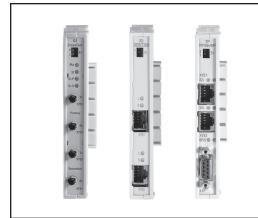
- · Scalable hardware platform
- · Standardized communication interfaces
- · Optional expansion through function and technology modules
- Ideal for centralized and distributed control
- Individually expandable with high-grade Human-Machine Interface (HMI) components
- · Modular I/O units

Technical Data

Control hardware		L40 IndraLogic 1G	L25 IndraLogic 2G	L45 IndraLogic 2G	L65 IndraLogic 2G	
Memory						
Application:		64 MB	128 MB	256 MB	512 MB	
Retentive memory:		128 kB	256 kB	256 kB	256 kB	
Buffered:		1 MB	_	8 MB - optional / standard	8 MB - optional / standard	
Flash size:		128 MB	1 GB	1 GB	1 GB	
Interfaces						
Ethernet:			1 x Ethernet TC	P/IP (Standard)		
Ready:			1 x ready cont	act (Standard)		
Others		_	-	2 x Ethern	net TCP/IP	
1/0						
Digital inputs		8 DC-decoupled inputs (with interrupt capability)				
Digital outputs		8 DC-decoupled outputs	tputs - 8 DC-decoupled outputs			
Channels, used	Max.		25	56		
I/O extension	Max. no. of Inline modules	63				
	Max. no. of bytes	64				
Function Modules Max.		4	2	4	4	
Fieldbus						
Sercos:		1 x Sercos II	1 x Sercos II			
ProfiNet:		_	 1 x ProfiNet IO Controller/-Device (Option) 			
EtherNet/IP:	<u> </u>	_	_	1 x EtherNet/IP Scanner/-Adapter (Option)		
Profibus:		1 x Profibus-Master/-Slave	_	1 x Profibus-Master/-Slave		

See index Page 65 for GoTo product and accessory part numbers.

IndraControl L - Function Modules



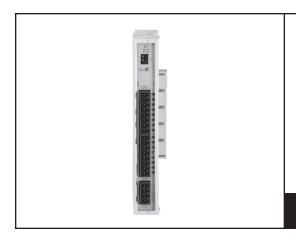
IndraControl L function modules provide additional technology functions or fieldbus interfaces to the IndraControl L platform.

The number of function modules that can be used simultaneously depends on the control hardware and the IndraMotion system being utilized for the application.

For complete engineering and design information: GoTo www.boschrexroth-us.com/GoToMotionControl_PAC

	CFL01.1-Q2 Cross communication	CFL01.1-R3 sercos III Interface	CFL01.1-TP Real-time-Ethernet / PROFIBUS			
Description	sercos II fieldbus interface for real-time communication with drives or for redundant control cross communication	sercos III fieldbus interface for Ethernet-based real-time communication with drives and I/O peripherals, or for control cross communication	Fieldbus interface RT Ethernet (PROFINET RT, EtherNet/IP) and PROFIBUS			
Adjustable ring cycle time	_	2 ms, 4 ms, 8 ms	_			
Max. number of slaves	_	15, 31, 63	_			
Power supply						
Internal		System bus				
Internal power consumption	2.05 W	2.3 W	1.65 W			
Mechanical data	Mechanical data					
Dimensions (W x H x D)	120 x 20 x 70 mm					
Protection category	IP20					

IndraControl L - Function Modules



IndraControl L function modules provide additional technology functions or fieldbus interfaces to the IndraControl L platform.

The number of function modules that can be used simultaneously depends on the control hardware and the IndraMotion system being utilized for the application.

For complete engineering and design information: GoTo www.boschrexroth-us.com/GoToMotionControl_PAC

	CFL01.1-N1 Programmable Limit Switch
Description	Function interface, programmable limit switch, with 16 high-speed outputs for implementation of high speed cams for motion control applications
Adjustable ring cycle time	_
Max. number of slaves	-
Power supply	
Internal	System bus
Internal power consumption	2.8 W
External	24 V DC
Tolerance (without residual ripple)	-15/ + 20
Residual ripple	±5
Umax	30 V
Umin	19.2 V
Power consumption (max.)	4 A
Digital outputs	
Number	16
Connection method	1-wire
Output type	Semiconductor, no retaining
Output voltage, nominal	24 V DC
Rated output current	0.5 A
Lamp load at 8 Hz	5 W
Inductive load at 1 Hz	6.2 W (SG 1)
Mechanical data	
Dimensions (W x H x D)	120 x 20 x 70 mm
Protection category	IP20

IndraMotion MLC



IndraMotion MLC is the integrated controller-based system solution from Rexroth. It uses PLC programming according to IEC 61131-3 with object oriented programming such as: Function Block Diagrams (FBD), Ladder Diagrams (LD), Sequential Function Chart (SFC), and Structured Text (ST).

The compact Rexroth IndraMotion MLC motion logic system gives you any freedom you wish for your consistent and modern machine automation. Innovative software and firmware functions, easy engineering and open system interfaces provide maximum flexibility in all motion applications.

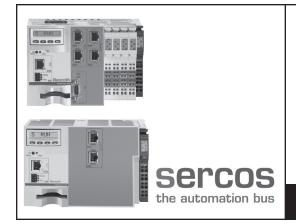
For complete engineering and design information: GoTo www.boschrexroth-us.com/GoToMotionControl_PAC

Technical Data

Control Hardware	MLC L40	MLC L25	MLC L45	MLC L65		
PLC runtime system						
IndraLogic 1G kernel	Conforming with IEC 61131-3	•	_	_	_	
IndraLogic 2G kernel	Conforming with IEC 61131-3 with extensions	_	•	•	•	
Task management						
Freely projectable tasks (priority 0-20)	Cyclic, free-running, event-controlled, extern event-controlled	8				
Cycle-synchronous processing of the I/O process image						
sercos III synchronous processing of the I/O process image						
min. PLC cycle time	Synchronous with system cycle		1 :	ms		
min. Motion cycle time	Setpoint generator	1 ms	2 ms	1 ms	1 ms	
PLC processing time						
	Command mix (Real, Integer, Bool etc.)	50	35	30	5	
Typical processing time for 1,000 instructions/µs	Bool-Operation	50	20	30	5	
	Word-Operation	50	20	30	5	
Motion Control						
Number of axes	Real, virtual, encoder, grouping	32	16	32	64	
	real axes (Servo drives)	•				
	Virtual axes (Virtual masters)	•				
Construction (FLC) advaturals for all (1)	Encoder axes (Real masters)	•				
Synchronization (ELS – electronic line shaft)	real axes (Cross-communication)	•				
	Dynamic synchronization	•				
	Master axis cascading	•				
Positioning	Single-axis					
Electronic gears						
	Intermediate point tables (In the drive, max. 1,024 intermediate points)		2	4		
	Electronic Motion Profile (in the output drive, motion profiles with max. 16 segments)		2	2		
	FlexProfile (In the control, master-/time-based motion profiles with max. 16 segments)	ed 4				
Drive systems						
IndraDrive		•	•	•	•	
IndraDrive Mi	Firmware MPB	•	•	•	•	
IndraDrive Cs		•	•	•	•	
EcoDrive Cs		•	•	•	•	
SERCOS Pack-Profile		•	•	•	•	
HNC100.3	Hydraulic drive	•	•	•	•	

See index Page 65 for GoTo product and accessory part numbers.

IndraLogic XLC



IndraLogic XLC (eXtended Logic Control) PLC system implements the latest PLC technology to provide substantial advantages for the intelligent automation. Object-oriented language extensions in programming enhance the quality of user programs through simplified modularization and accelerate the generation of machine variants. Scaling and open design of the IndraControl device families—L25 and L45—are the basis for flexible and application-oriented solutions in central or distributed control topologies. The universal, open real-time communications system Sercos III is the high-performance, high-functioning backbone among the system peripherals.

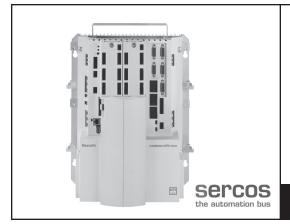
For complete engineering and design information: GoTo www.boschrexroth-us.com/GoToMotionControl_PAC

Technical Data

Control Hardware	XLC L25	XLC L45	
PLC runtime system			
IndraLogic 2G kernel	Conforming with IEC 61131-3 with extensions	•	•
Task management			
Freely projectable tasks (priority 0-20)	Cyclic, free-running, event-controlled, extern event-controlled		8
Cycle-synchronous processing of the I/O process image		1	•
Sercos III synchronous processing of the I/O process image		1	•
Min. PLC cycle time	Synchronous with system cycle	1	ms
Min. Motion cycle time	Setpoint generator	2 ms	1 ms
PLC processing time			
Typical processing time for 1,000 instructions/μs	Command mix (Real, Integer, Bool etc.)	35	30
	Bool-Operation	20	30
	Word-Operation	20	30
Motion Control			
Number of axes	Real, virtual, encoder, grouping	16	32
Synchronization (ELS – electronic line shaft)	real axes (Servo drives)	1	•
	Virtual axes (Virtual masters)	•	
	Encoder axes (Real masters)	•	
	real axes (Cross-communication)	•	
	Dynamic synchronization	1	•
	Master axis cascading	1	•
Positioning	Single-axis	1	•
Electronic gears		ı	•
	Intermediate point tables (In the drive, max. 1,024 intermediate points)		4
	Electronic Motion Profile (in the output drive, motion profiles with max. 16 segments)		2
	FlexProfile (In the control, master-/time-based motion profiles with max. 16 segments)		4
Drive systems			
IndraDrive C/M		•	•
IndraDrive Mi	Firmware MPB	•	•
IndraDrive Cs		•	•

See index Page 65 for GoTo product and accessory part numbers.

IndraMotion MTX micro



IndraMotion MTX micro is the compact, simple, powerful, and nevertheless low-cost CNC solution from Rexroth for standard turning and milling machines. It consists of a custom HMI interface and a compact multi-axis drive controller with high-capacity CNC control and PLC.

All of the functions required in small CNC machines are available. Up to 6 axes can be controlled in 2 CNC channels with minimum startup effort.

For complete engineering and design information: *GoTo www.boschrexroth-us.com/GoToCNC*

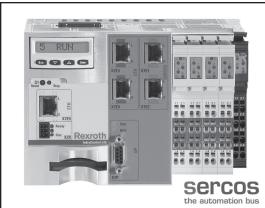
Features

For detailed list of technical features for IndraMotion MTX micro go to http://www.boschrexroth.com/mtxmicro

Туре	Description	
HCT02.1E-W0025-A-03-B-L8-2S-D1-NN-NN-FW	3-axis unit with 1x I/O module	
HCQ02.1E-W0025-A-03-B-L8-1S-D1-D1-NN-FW	4-axis unit with 2x I/O modules	
CFM01.1-01G0-N-LBA-01-FW	Compact Flash card – requires FWA 1)	
FWA-MICRO*-MTX-13VRS-NN	Firmware MTX13 ¹⁾	
SWL-IWORKS-MTX-NNVRS-D0-MICRO	Engineering software license – single license ¹⁾	
VDP80.1FKN-C1-NN-EN	Display panel Universal – requires VCH02-handwheel unit	
VCH02.1NNN-000RS	Handwheel box, incl. cable and connector for VDP80.1	
VDP80.1FGN-C1-NN-EN	Display panel for turning machines	
RKB0030/000.0	Firewire cable – (connection HCQ/HCT to VDP) – configurable length ²⁾ 1 – 10 meter	
DEA40.1H	Digital I/O module for HCQ/HCT ³⁾	
HLR01.1N-02K0-N15R0-A-007-NNNN	Bleeder resistor 2kW	
HNL01.1E-0400-N0051-A-480-NNNN	Choke	

- 1) Required items with MTX micro multi-axis unit
- 2) Cables referenced as configurable lengths can be ordered based on length needed within the range given and 0.5m increments
- 3) I/O module for add to existing I/O count on MTX micro unit or replacement

IndraMotion MTX CNC Control



A complete CNC with integrated PLC for DIN rail mounting characterizes this control. Based on version chosen offering outstanding performance with a wide range of technology functions for special requirements.

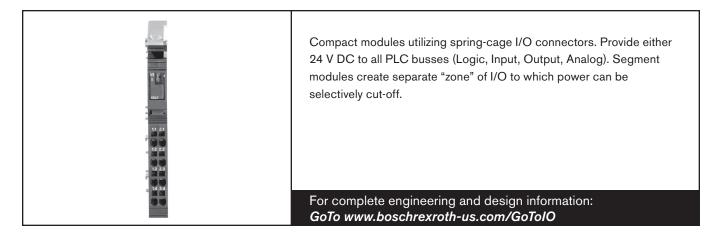
For complete engineering and design information: *GoTo www.boschrexroth-us.com/GoToCNC*

Features

For detailed list of technical features for IndraMotion MTX standard and IndraMotion MTX performance go to http://www.boschrexroth.com/mtx

IndraMotion MTX	standard - universal CNC control	performance - high-performance CNC control	
Default number of axes	8	8	
Max. number of axes	8	64 (optional)	
Max. number of spindles	2	32 (optional)	
Default number of independent channels	2	3	
Max. number of independent channels	2	12 (optional)	
Control hardware	CML45.1-3P-504-NA-NNNN-NW	CML65.1-3P-504-NA-NNNN-NW	

Inline - Power Modules



Features

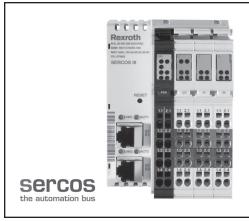
- · 2 available DC power modules to add only the power needed
- · Wiring terminals easily removed, to allow module replacement without rewiring
- Single power module can provide up to 8A of 24 V DC power to PLC busses

Technical Data

		R-IB IL PWR IN-PAC	R-IB IL 24 SEG/F-PAC	R-IB IL 24 SEG/F-D-PAC		
24-V power su	pply for generation of	U _L and U _{ANA}				
Rated value		_		_		
Permissible rar	nge – –			_		
Power consur	nption at nominal volta	ge				
24-V module s	apply	_	_			
Logic supply	Rated value	_		_		
Logic supply	Max. output current	_		_		
Analog supply	Rated value	_		_		
Analog supply	Max. output current	_		_		
Rated value		24 V DC				
Permissible rar	ge	19.2 to 30 V		t in the potential terminals segment circuits		
Permissible current		Max. 8 A	— Of the main and segment circuits			
Nominal termin	al current	_	6.0 A			
Max. permissib	e value	_	8.0 A			
Electric data						
Transmission s	peed		500 kbaud			
Error message control system	to the higher level	- Yes		Yes		
Mechanical da	ta					
Dimensions (W	' x H x D)	12.2 x 120 x 71.5 mm				
Weight (without plug)		44 g				
Protection cate	gory	IP20				
Protection class		Class 3 according to VDE 0106, IEC 60536 -				
Safety classific	ation	 Class 3 according to VDE 0106, IEC 60536 				
Accessories	ccessories Connectors and labels included					

See index Page 67 for GoTo product and accessory part numbers.

Inline - Bus Couplers



Sercos III and Profibus I/O bus couplers available. Bus couplers provide network drops that are expandable with using the same Inline I/O that is used locally with a PLC.

For complete engineering and design information: *GoTo www.boschrexroth-us.com/GoToIO*

Features

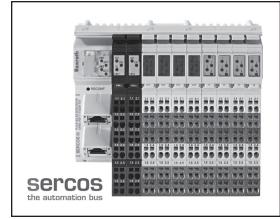
- · Wiring terminals easily removed to allow module replacement without rewiring
- Sercos III bus coupler for an entire Sercos III automation bus architechture
- Configurable network speeds

Technical Data

	R-IL S3 BK DI8 DO4-PAC	R-IL PB BK DP/V1-PAC					
Communication							
Interfaces	Sercos III	PROFIBUS DP					
	Local bus						
System data							
Number of segments per station	Max. 63 (ii	ncl. 2 at bus coupler)	Max. 63				
Total of all I/O data per station	Ma	ax. 244 bytes	max 176/184 bytes, dep. mode				
Transmission speed in the local bus		500 kbaud	Auto. to master speed				
Digital outputs							
Number		4	_				
Nominal output voltage UOut		24 VDC	_				
Total current		2 A	_				
Protection	Short	-circuit, overload	_				
Actuator connection type	2-, 3-	wire connection	_				
Digital inputs							
Number		8	_				
Nominal input voltage UINom		24 VDC	_				
Permissible nominal input voltage range	-30 < l	JINom < +30 VDC	_				
Nominal input current at UINom		Typ. 3 mA	_				
Permissible line length		30 m	_				
Sensor connection type	2-, 3-	wire connection	_				
Segment feed US/UM							
Nominal value		24 VDC					
Tolerances		-15/+20 %					
Load current		Max. 8 A					
Mechanical data							
Dimensions (W x H x D)	80	91 x 120 x 71.5 mm					
Protection category	IP20						
Protection class	Class 3 according to VDE 0106, IEC 60536						
Accessories							
	Connectors and labels included						

See index Page 66 for GoTo product and accessory part numbers.

Inline - Block I/O



Rexroth Sercos III Inline Block is the ideal solution for applications with Block I/O requirements. The Sercos III block has built-in inputs and outputs. The compact design saves space and gives you additional options when you develop your automation solution.

For complete engineering and design information: *GoTo www.boschrexroth-us.com/GoToIO*

Features

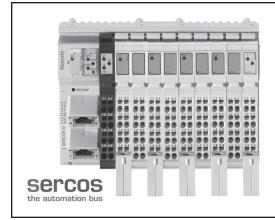
- · Cost-effective multi-wire connection technique
- · Configurable network speeds
- Sercos III Block I/O provides 16 inputs and 16 configurable input/outputs

Technical Data

		R-ILB S3 24 DI16 DIO16				
Communication						
Interfaces		SERCOS III				
Digital inputs						
Number		32 (16 fixed, 16 freely configurable)				
Switching thresholds	Max. voltage at low level ULmax	< 5 V				
Switching thresholds	Max. voltage at high level UHmax	> 15 V				
Nominal input voltage U	JINom	24 VDC				
Permissible nominal inp	out voltage range	-30 < UINom < +30 VDC				
Nominal input current a	t UINom	Min. 3 mA				
Permissible line length		30 m				
Sensor connection type	Э	2-, 3- wire connection				
Digital outputs						
Number		16				
Nominal output voltage UOut		24 VDC				
Total current		8 A				
Protection		Short-circuit/overload				
Signal delay on activation of a						
nominal resistive load (12 Ω/48 W)		Typ. 500 μs				
nominal lamp load (4	48 W)	Typ. 100 ms				
nominal inductive loa	ad (1.2 H, 12 Ω)	Typ. 100 ms				
Actuator connection type	ре	2-, 3- wire connection				
Mechanical data						
Dimensions (W x H x D)		156 x 141 x 55 mm				
Protection category		IP20				
Protection class		Class 3 according to VDE 0106, IEC 60536				
Accessories						
		Connectors and labels included				

See index Page 66 for GoTo product and accessory part numbers.

Inline - Block I/O Analog



The R-ILB S3 Al4 AO2 module is designed for use within a SERCOS III network. It is used to acquire analog input signals and output analog signals.

For complete engineering and design information: *GoTo www.boschrexroth-us.com/GoToIO*

Features

- 2 x Ethernet twisted pair according to 802.3u with auto negotiation and auto crossing
- Transmission speed of 100 Mbps

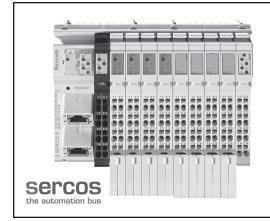
- I/O areas can be parameterized individually for each channel
- · 4 analog inputs
- · 2 analog outputs

Technical Data

		R-ILB S3 Al4 A02			
Communication	1	IN 125 OF ALL AND			
Interfaces		Sercos III			
Analog inputs					
Number		4 analog differential inputs			
Conversion time	of A/D converter	180 μs			
Signal connection	on type	2-, 3- and 4-wire connection			
Analog differen	tial voltage inputs				
Number		4			
Input range		0 to 10 V, ±10 V, 0 to 5 V, ±5 V			
Input resistance		> 240 kΩ			
Analog differen	tial current inputs				
Number		4			
Input range		0 to 20 mA, ±20 mA, 4 to 20 mA			
Input resistance		< 100 Ω			
Analog differen	tial RTD inputs				
Number		4			
Input range		PT 100, PT 500, PT 1,000, Ni 100, Ni 1,000 L&G, 0 to 2,500 Ω , 0 to 9.500 Ω			
Analog outputs					
Number		2			
Conversion time	of D/A converter	Max. 70 μs			
Output load :	Voltage ouput RLmin	2 kΩ			
Output load .	Current output RLB	0 to 500 Ω			
Signal connection type		2-wire connection			
Mechanical dat	a				
Dimensions (W x H x D)		156 x 141 x 55 mm			
Protection category		IP20			
Protection class		Class 3 according to VDE 0106, IEC 60536			
Accessories					
		Connectors and labels included			

See index Page 66 for GoTo product and accessory part numbers.

Inline - Block I/O Analog SSI



The R-ILB S3 Al12 AO4 SSI-IN4 module is designed for use within a SERCOS III network and acquiring analog input signals and output analog signals.

The SSI interfaces are used to read data from absolute encoders with SSI interface up to 31 bits. They support encoders with gray and binary code.

For complete engineering and design information: GoTo www.boschrexroth-us.com/GoToIO

Features

- 2 x Ethernet twisted pair according to 802.3u with auto negotiation and auto crossing
- Transmission speed of 100 Mbps

- I/O areas can be parameterized individually for each channel
- 12 analog inputs
- · 4 analog outputs

Technical Data

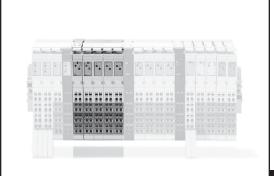
	R-ILB S3 AI12 AO4 SSI-IN4	
Communication		
Interfaces	Sercos III	
Absolute value encoder inputs		
Number	4	
Encoder signals	Clock pulse, inverted clock pulse, data, inverted data (acc. to RS-422)	
Encoder types		
Types	single-turn or multi-turn	
Resolution	8 to 31 bits	
Code type	2-, 3- and 4-wire connection	
Encoder Supply	24 V DC	
Current carrying capacity	Max. 200 mA	
Transmission frequency	67.5 kHz, 100kHz, 125 kHz, 200 kHz, 250kHz, 300 kHz, 400 kHz, 500kHz, 600 kHz, 700 kHz, 800 kHz, 900kHz, 1 MHz, 2MHz, 4 MHz, (configurable)	
Analog differential inputs		
Number	12	
Input filter	10 kHz HW filter, averaging via software filter	
Conversion time of A/D converter	75 μs	
Resolution of measurement	16 bits	
Signal connection type	2-, 3- and 4-wire connection, shielded cable, twisted in pairs	
Voltage inputs		
Measuring ranges	0 to 10 V, ±10 V	
Input resistance	> 260 kΩ	
Current inputs		
Measuring ranges	+10mA, 0 to 20 mA, ±20 mA, 4 to 20 mA	
Input resistance	< 240 Ω	

continued on next page

Inline - Block I/O Analog SSI (continued)

		R-ILB S3 AI12 AO4 SSI-IN4		
Analog outputs				
Number		4		
Current ranges		+10mA, 0 to 20 mA, ±20 mA, 4 to 20 mA		
Voltage ranges		0 to 10 V, ±10 V		
Output load:	Voltage ouput RL _{min}	2 kΩ		
	Current output R _{LB}	0 to 500 Ω		
Signal connection type		2-wire connection		
Mechanical data	a			
Dimensions (W x H x D)		156 x 141 x 59 mm		
Protection category		IP20		
Protection class		Class 3 according to VDE 0106, IEC 60536		
Accessories				
		Connectors and labels included		

Inline - Digital Input Modules



Modules of varying input counts, utilizing spring-cage I/O connectors. Buy only what you need. Only 24 V DC is available through GoTo program, but AC I/O is available.

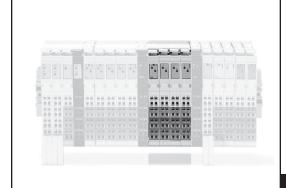
For complete engineering and design information: *GoTo www.boschrexroth-us.com/GoToIO*

Features

- Input modules with up to 32 inputs available
- EDI module includes diagnostic LEDs
- · Wiring terminals easily removed, to allow module replacement without rewiring
- 2-, 3-, 4-wire inputs available depending on your needs

		R-IB IL 24 DI 4-PAC	R-IB IL 24 DI 8-PAC	R-IB IL 24 DI 8/HD-PAC	R-IB IL 24 DI 16-PAC	R-IB IL 24 DI 32/HD-PAC	
Digital input	s						
Number		4	8	8	16	32	
Switching	max. voltage at low level U _{Lmax}		< 5 V DC				
thresholds	max. voltage at high level U _{Hmax}		> 15 V DC				
Common pot	entials		;	Segment supply, groun	d		
Nominal inpu	t voltage U _{INom}			24 V DC			
Nominal inpu	t current at U _{INom}		Min.	3 mA		2.8 mA	
Delay time t _O	n			_		2 ms	
Delay time t _O	ff		4 ms				
Permissible li	ne length	30 m					
Sensor connection type		2-, 3- or 4-wire	2-, 3- or 4-wire	1-wire	2-, 3-wire	1-wire	
Electric data							
Logic voltage	UL	7.5 V					
Power consu	mption from local bus U _L	40 mA	50	mA	60 mA	90 mA	
Nominal curre	ent consumption from U _S	Max. 1.0 A	Max.	2.0 A	Max. 4.0 A	-	
Mechanical of	data						
Dimensions (W x H x D)	12.2 x 141 x 71.5 mm	48.8 x 120 x 71.5 mm	12.2 x 141 x 71.5 mm	48.8 x 141 x 71.5 mm	48.8 x 120 x 71.5 mm	
Protection ca	tegory	IP20					
Protection cla	ass	Class 3 according to VDE 0106, IEC 60536					
Accessories		Connectors and labels included					

Inline - Digital Output Modules



Modules of varying output counts, utilizing spring-cage I/O connectors. Buy only what you need. 24 V DC, 120 V AC and 240 V AC available.

For complete engineering and design information: *GoTo www.boschrexroth-us.com/GoToIO*

Features

- Output modules with up to 32 outputs available
- Transistor, Triac, Relay outputs available
- Wiring terminals easily removed to allow module replacement without rewiring
- Single-, 2-, 3-, 4-wire outputs available depending on your needs

		R-IB IL 24 DO 2-2A	R-IB IL 24 DO 4-PAC	R-IB IL 24 DO 8-PAC	R-IB IL 24 DO 8/HD-PAC	R-IB IL 24 DO 8-2A-PAC	R-IB IL 24 DO 16-PAC	R-IB IL 24 DO 32/HD-PAC
Digital outputs								
Number		2	4 8			16	32	
Nominal output voltage U _{Out}		24 V DC						
Nominal current I _{Nom} per channel		2 A	0.5 A			2 A	0.5 A	
Total current		4 A	2 A			8 A (at 50 % synchronism)	8 A	
Protection			Short-circuit/overload					
	nominal resistive load (12 Ω/48 W)	Typ. 200 μs	Typ. 1	00 με	Typ. 500 μs	Typ. 50 μs	Typ. 500 μs	
Signal delay upon power on of	nominal lamp load (48 W)	Typ. 200 ms	Typ. 100 ms			Typ. 75 ms	Typ. 100 ms	
	nominal inductive load (1.2 H, 12 Ω)	Typ. 250 ms	Typ. 100 ms			Typ. 50 ms	Typ. 100 ms	
	nominal resistive load (12 Ω/48 W)	Typ. 200 μs	Typ. 1 ms			Typ. 500 μs	Typ. 1 ms	
Signal delay upon power down of	nominal lamp load (48 W)	Typ. 200 μs	Typ. 1 ms			Typ. 500 μs	Typ. 1 ms	
	nominal inductive load (1.2 H, 12 Ω)	Typ. 250 ms	Typ. 50 ms			Typ. 150 ms	Typ. 50 ms	
Actuator connection	on type	2-, 3- or 4-wire	2-, 3-wire	2-, 3- or 4-wire	1-wire	2-, 3- or 4-wire	2-, 3-wire	1-wire
Electric data								
Logic voltage					7.5	V		
Power consumption from local bus U _L		Max. 35 mA	Max. 44 mA	Max. 60 mA	Max. 45 mA	Max. 60 mA	Max. 90 mA	Max. 140 mA
Segment supply voltage U _S		24 V DC (nominal value)						
Nominal current consumption from Us		Max. 4 A (2 x 2 A)	Max. 2 A Max. 4 A (2 x 0.5 A)		Max. 8 A	Max. 8 A (16 x 0.5 A)	Max. 8 A (16 x 0.5 A or 32 x 0.25 A)	
Error message to the higher level control system			Short-circuit/overload of an output			_	Short-circuit/overload of an output	

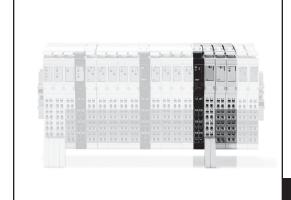
Inline - Digital Output Modules (continued)

Technical Data (continued)

	R-IB IL 24 DO 2-2A	R-IB IL 24 DO 4-PAC	R-IB IL 24 DO 8-PAC	R-IB IL 24 DO 8/HD-PAC	R-IB IL 24 DO 8-2A-PAC	R-IB IL 24 DO 16-PAC	R-IB IL 24 DO 32/HD-PAC
Mechanical data							
Dimensions (W x H x D)	12.2 x 120 x 71.5 mm	12.2 x 141 x 71.5 mm	48.8 x 120 x 71.5 mm	12.2 x 120 x 71.5 mm	48.8 x 120 x 71.5 mm	48.8 x 141 x 71.5 mm	48.8 x 120 x 71.5 mm
Protection category	IP20						
Protection class	Class 3 according to VDE 0106, IEC 60536						
Accessories	Connectors and labels included						

	R-IB IL 24/230 DOR 1/W-PAC	R-IB IL 24/230 DOR 4/W-PAC		
Relay output				
Number	1	4		
Max. switching voltage	253 V AC, 250 V DC			
Max. switching capacity	750 VA			
Electric data				
Logic voltage U _L	7.5	5 V		
Power consumption from local bus U _L	Max. 60 mA	Max. 187 mA		
Operating mode: process data mode	2 bits	2 bits		
Transmission speed	500 kbaud			
Ambient conditions				
Permissible temperature (operation)	−25 to +55 °C			
Permissible temperature (storage)	−25 to +85 °C			
Permissible relative humidity (operation)	5 to 90 %			
Permissible relative humidity (storage)	5 to 95 %			
Mechanical data				
Dimensions (W x H x D)	12.2 x 120	x 71.5 mm		
Weight (without plug)	46 g			
Protection category	IP20			
Protection class	Class 3 according to VDE 0106, IEC 60536			
Accessories	Connectors and labels included			

Inline - Analog Input Modules



1 – 8 channel modules available. Spring-cage wired. Voltage and Current I/O available.

For complete engineering and design information: *GoTo www.boschrexroth-us.com/GoToIO*

Features

- Wiring terminals easily removed to allow module replacement without rewiring
- · Adjustable resolution
- Programmable output formats
- · High-speed processing available

Technical Data

	R-IB IL AI 2/SF-PAC	R-IB IL AI 8/IS-PAC	R-IB IL AI 8/SF-PAC
Analog inputs			
Number	2 anlog single-ended inputs	8 analog singl	e-ended inputs
Digital filtering (averaging)	Across 16 measurement va- lues (can be switched off)	None or across 4, 16 or	r 32 measurement values
Conversion time of A/D converter	Typ. 120 μs	Max.	10 μs
Voltage inputs			
Measuring ranges	0 to 10 V, ±10 V	-	0 to 10 V, ±10 V, 0 to 5 V, ±5 V, 0 to 25 V, ±25 V, 0 to 50 V
Process data update of either channel	< 1.5 ms	_	< 1.5 ms
Current inputs			
Measuring ranges	0 to 20 mA, ±20 mA, 4 to 20 mA 0 to 20 mA, 4 to 20 mA, ±20		20 mA, 0 to 40 mA, ±40 mA
Process data update of either channel	< 1.5 ms	Synchronous with the bus	< 1.5 ms
Max. permissible current in each input	±100 mA		
Resolution	16 Bit		
Sensor connection type	2-, 3-wire connection		2-wire connection
Electric data			
Logic voltage U _L		7.5 V	
Power consumption from local bus U _L	Typ. 45 mA	Typ. 52 mA, max. 65 mA	Typ. 48 mA, max. 55 mA
Peripheral supply voltage U _{ANA}	24 V DC		
Power consumption at U _{ANA}	Typ. 12 mA	Typ. 31 mA, max. 40 mA	Typ. 30 mA, max. 35 mA
Mechanical data			
Dimensions (W x H x D)	12.2 x 135 x 71.5 mm	48.8 x 135 x 71.5 mm	48.8 x 120 x 71.5 mm
Protection category		IP20	
Protection class	Class 3 according to VDE 0106, IEC 60536		
Accessories	Connectors and labels included		

See index Page 66 for GoTo product and accessory part numbers.

Inline - Analog Output Modules



1 or 2 channel modules available. Spring-cage wired. Voltage and Current Output available. 16-bit resolution. Easy to set up.

For complete engineering and design information: *GoTo www.boschrexroth-us.com/GoToIO*

Features

- · Wiring terminals easily removed to allow module replacement without rewiring
- · Adjustable resolution
- Programmable output formats
- High-speed processing available
- Only 1 data register required to configure module

	R-IB IL AO 2/U/BP-PAC	R-IB IL AO 1/SF-PAC	R-IB IL AO 2/SF-PAC
Analog outputs			
Number	2 single-ended outputs	1, automatically configured in relation to the terminal point used	2, automatically configured in relation to the terminal point used
Current ranges	_	0 to 20 mA	, 4 to 20 mA
Voltage ranges	-10 to +10 V/0 to +10 V	0 to	10 V
Output load			
Resolution		16 bits	
Process data update including conversion time of D/A converter	< 1 ms		
Actuator connection type	2-wire connection		
Electric data			
Logic voltage U _L	7.5 V		
Power consumption from local bus U _L	Typ. 33 mA, max. 40 mA Typ. 36 mA, max. 45 mA		
Peripheral supply voltage U _{ANA}		24 V DC	
Power consumption at U _{ANA}	Typ. 25 mA, max. 35 mA	Typ. 50 mA, max. 65 mA	Typ. 75 mA, max. 95 mA
Error message to the higher level control system	Failure or logic vo	oltage U _L not reached	Failure of supply voltage U _{ANA}
Mechanical data			
Dimensions (W x H x D)	12.2 x 135 x 71.5 mm	24.4 x 135 x 71.5 mm	48.8 x 135 x 71.5 mm
Protection category	IP20		
Protection class	Class 3 according to VDE 0106, IEC 60536		
Accessories	Connectors and labels included		

Inline - Temperature Modules



2, 4, 8 channel modules available. Can read full range of standard thermocouples and resistive inputs. Spring-cage I/O connectors utilized for easy wiring.

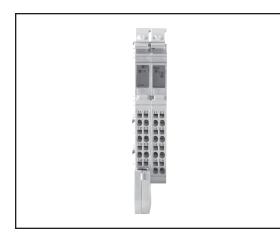
For complete engineering and design information: *GoTo www.boschrexroth-us.com/GoToIO*

Features

- Pt, Ni, Cu, KTY, linear resistors can be used with RTD modules
- B, C, E, J, K, L, N, R, S, T, U, W, thermocouples can be used with UTH
- 2-, 3-wire inputs available depending on your needs

	R-IB IL TEMP 2 RTD-PAC	R-IB IL TEMP 2 UTH-PAC		
Analog inputs				
Number	2 inputs for resistive temperature sensors	2 inputs for thermocouples or linear voltages		
Usable sensor types	Pt, Ni, Cu, KTY	B, C, E, J, K, L, N, R, S, T, U, W, HK		
Conversion time of A/D converter	Typ. 120 μs	Typ. 120 μs		
Voltage input range	_	-15 to +85 mV		
Process data update	Depending on connection method	Max. 30 ms for either channel		
Both channels acc. to two-wire principle	20 ms	_		
One channel acc. to two-wire principle, one channel acc. to four-wire principle	20 ms	-		
Both channels acc. to three-wire principle	32 ms	_		
Limit frequency of analog filter	-	48 Hz		
Sensor connection type	2-, 3- or 4-wire connection	2-wire connection		
Electric data				
Logic voltage U _L		7.5 V		
Power consumption from local bus U _L	Typ. 43 mA			
Peripheral supply voltage U _{ANA}	24 V DC			
Power consumption at UANA	Тур	. 11 mA		
Error message to the higher level control system	Failure of supply voltage U _{ANA} , peripheral/user error			
Mechanical data				
Dimensions (W x H x D)	12.2 x 135 x 71.5 mm			
Protection category	IP20			
Protection class	Class 3 according to VDE 0106, IEC 60536			
Accessories	Connectors and labels included			

Inline - Communication Modules



These Communication modules are designed for use within an Inline station. It is used to operate standard I/O devices with serial interfaces on a bus system Parameterization and data exchange is carried out via the bus using process data.

For complete engineering and design information: GoTo www.boschrexroth-us.com/GoToIO

Features

- 4 KB receive buffer and 1 KB transmit buffer
- · Wiring terminals easily removed to allow module replacement without rewiring
- Serial modules can be configured to read and write different frames and baud rates
- · Diagnostic and status indicators

	R-IB IL RS 232-PRO-PAC	R-IB IL RS 485/422-PRO-PAC		
Serial interface				
Туре	V.24 interface with DTR/CTS handshake, designed as data terminal equipment (DTE), electric data acc. to EIA (RS) 232, CCITT V.28, DIN 66259 Part 1	Half-duplex RS485 or full-duplex RS422, electrical data acc. to EIA (RS) 485, EIA (RS) 422, CCITT V.11		
Transmission rate adjustable to	38.4 kbaud	37.5 kbaud		
Receiver buffer	4 ki	pytes		
Transmitter buffer	1 k	byte		
24 V infeed for generation of UL and UANA				
Rated value		- -		
Permissible range		-		
24 V peripheral supply (main circuit U _M)				
Rated value	-			
Permissible range	-			
Permissible current	-			
Electric data				
Logic voltage U _L	7.	5 V		
Power consumption from local bus U _L	Typ. 170 mA			
Mechanical data				
Dimensions (W x H x D)	24.4 x 120 x 71.5 mm	24.4 x 135 x 71.5 mm		
Protection category	IP20			
Protection class	Class 3 according to VDE 0106, IEC 60536			
Accessories	Connectors and labels included			

Inline - Motion and Counter Modules



Compact modules utilizing spring-cage I/O connectors. Provide the capability to do basic motion control without resorting to complex motion-controller PLCs. Step and direction control of steppers is also available.

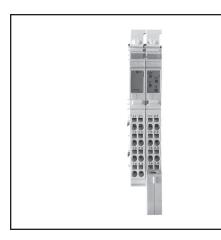
For complete engineering and design information: GoTo www.boschrexroth-us.com/GoToIO

Features

- · Wiring terminals easily removed to allow module replacement without rewiring
- Inputs can read from 5 V DC to 24 V DC inputs
- Incremental and Absolute Encoder Input modules available
- · CNT module can count events, calculate frequency and generate pulse streams

	R-IB IL CNT-PAC — counter module	R-IB IL INC-IN-PAC – incremental-encoder module	R-IB IL SSI-PAC- SSI module
Digital inputs			
Number	4	3	4
Nominal input voltage U _{In}		24 V DC	
Nominal input current U _{In}	5 mA	Typ. 2.7 mA	Typ. 5 mA
Switching output			
Number	1	_	-
Digital outputs			
Number	-	1 (double assignment of input E3)	4
Nominal output voltage U _{Out}		_	24 V DC
Nominal current per output I _{Nom}	_		0.5 A
Electric data			
Logic voltage U _L		7.5 V	
Power consumption from local bus U _L	Typ. 40 mA, max. 50 mA	Max. 70 mA	Max. 60 mA
Nominal voltage U _S	24 V DC	Typ. 24 V DC	24 V DC
Nominal current consumption at US	Max. 1 A	Typ. 340 mA	Max. 2 A
Error message to the high- er level control system	Short-circuit/overload of sensor supply		Failure or overload of encoder supply/no encoder connected/core break at one of the encoder lines
Mechanical data			
Dimensions (W x H x D)	24.4 x 135 x 71.5 mm	24.4 x 141 x 71.5 mm	48.8 x 141 x 71.5 mm
Protection category	IP20		
Protection class	Class 3 according to VDE 0106, IEC 60536		

Inline - PWM Output Module



The terminal is designed for use within an inline station. It can be used in the four different operating modes: PWM (pulse width modulation), frequency generator, single shot (single pulse generator), and pulse direction signal.

For complete engineering and design information: *GoTo www.boschrexroth-us.com/GoToIO*

Features

- Two independently operating channels
- Output signals as 5 V or 24 V signals
- · Short-circuit protected and overload protected outputs
- · Diagnostic and status indicators

		R-IB IL PWM/2-PAC	
Digital outputs 24 V DC			
Number		2	
Nominal output voltage U _{Out}		24 V DC	
Differential voltage at I _{Nom}		≤ 1 V	
Nominal current I _{Nom} per channel		0.5 A	
Nominal current tolerances		10%	
Protection		Short-circuit/overload	
Signal delay upon power up of:	Nominal resistive load (12 Ω/48 W)	Typ. 80 μs	
	Nominal lamp load (48 W)	Typ. 100 μs	
	Nominal inductive load (1.2 H, 12 Ω)	Typ. 150 μs	
Signal delay upon power down of:	Nominal resistive load (12 Ω/48 W)	Max. 500 Hz	
	Nominal lamp load (48 W)	Max. 500 Hz	
	Nominal inductive load (1.2 H, 12 Ω)	Max. 0.3 Hz	
Actuator connection type		2-wire and 3-wire connection	
Digital outputs 5 V DC			
Number		2	
Nominal output voltage U _{Out}		5 V DC	
Differential voltage at I _{Nom}		0.5 V	
Nominal current I _{Nom} per channel		10 mA	
Nominal current tolerances		10%	
Protection		Short-circuit/overload	
Signal delay upon power up of nominal resistive load		2 μs	
Signal delay upon power down of nominal resistive load		2 μs	
Switching frequency at a nominal re	sistive load	50 kHz	

Inline – PWM Output Module (continued)

Technical Data (continued)

Electrical data			
Logic voltage U _L	7.5 V		
Power consumption from local bus U _L 130 mA			
Nominal voltage U _S	24 V DC		
Nominal current consumption from U _S	Max. 1 A		
Error message to the higher-level control system	Short-circuit/overload of sensor supply		
Mechanical data			
Dimensions (W x H x D)	24.4 x 135 x 71.5 mm		
Protection category IP20			
Protection class	Class 3 according to VDE 0106, IEC 60536		
Accessories	Connectors and labels included		

IndraControl S67 - Power Divider



Feed Module – For supplying IndraControl S67 components mounted on the machine with 24 V DC for expansion of the I/O system.

For complete engineering and design information: *GoTo www.boschrexroth-us.com/GoToIO*

Features

- Allow for one 24V DC cable run out to the machine for I/O power distribution
- IP 67 rating for harsh machine environments

Technical Data

Power Divider	S67-PWR-IN-M12			
Connection type	M23 connectors, 6 poles			
Supply voltage				
Logic and sensor voltage U _{LS}	24 V DC (-25 to +30%)			
Actuator Voltage U _A	24 V DC (-25 to +30%)			
Supply current				
Logic and sensor current I _{LS}	Typ. 4 mA			
Actuator current I _A	Typ. 4 mA			
Supply outputs				
Number	6			
Connection type	M12 connectors, A coded, 4 poles			
Current carrying capacity (connector)	Max. 8 A (U _{LS} : 4 A, U _A : 4 A)			
Current carrying capacity (module)	Max. 24 A (U _{LS} : msx. 8 A, U _A : max. 16 A)			
Short circuit protection	No			
Electrical isolation				
$U_{LS} - U_{A}$	500 V DC			
Ambient conditions				
Permissible temperature (operation)	-25 to +80 °C			
Permissible relative humidity (operation)	5 to 95 %			
Permissible air pressure (operation)	795 to 1,080 hPa			
Mechanical data				
Dimensions (W x H x D)	50 x 117 x 35 mm			
Dimensional drawing	Type 2			
Weight	240 g			
Protection class	IP67 (NEMA 6&6P), DIN40050 (EN60529)			
Vibration resistance	According to IEC 60068-2-6			
Shock resistance (temporary)	According to IEC 60068-2-27			
LED indicators				
U _{LS} + U _A - Supply status	LED (green)			
LED indicators	Non-latching			

See index Page 67 for GoTo product and accessory part numbers.

IndraControl S67 - Bus Coupler



IP67 Fieldbus Coupler – Mounted on the machine for connecting local I/O modules to a higher-level fieldbus system.

For complete engineering and design information: *GoTo www.boschrexroth-us.com/GoToIO*

Features

- 8 on board inputs included with the Profibus bus coupler
- Built in status light to troubleshoot module out on the machine
- Up to 64 I/O modules can be operated from a single Fieldbus coupler

Technical Data

Fieldbus coupler	S67-PB-BK-DI8-M8
Туре	PROFIBUS slave
Connection type	M12 connectors, B coded, 5 poles
Tansmission speed	12 Mbit/s (automatic recognition)
Digital inputs	
Number	8
Connection type	M8 connectors, A coded, 3 poles
Sensor connection type	2-, 3-wire connection
Input filter	Parametrizable
Input characteristic	Type 1, acc. to IEC 61131-2
Signal voltage (0)	-30 to +5 V DC
Signal voltage (1)	+11 to +30 V DC
Input circuit	High-side switching
Input voltage	24 V DC (-30 < U _{IN} < +30 V DC)
Input current	Typ. 2.8 mA
Cable length, unshielded	≤ 30 m
Process image	
Input process image	244 byte
Output process image	244 byte
Ambient conditions	
Permissible temperature (operation)	−25 to +60 °C
Permissible relative humidity (operation)	5 to 95 %
Permissible air pressure (operation)	795 to 1,080 hPa
Mechanical data	
Dimensions (W x H x D)	75 x 117 x 35 mm
Dimensional drawing	Type 1
Weight	330 g
Protection class	IP67 (NEMA 6&6P), DIN40050 (EN60529)
Vibration resistance	According to IEC 60068-2-6
Shock resistance (temporary)	According to IEC 60068-2-27

See index Page 67 for GoTo product and accessory part numbers.

IndraControl S67 - Digital Input Modules



IP67 Digital Input Modules – Mounted on the machine for acquiring digital signals, e.g. buttons limit or proximity switches.

For complete engineering and design information: *GoTo www.boschrexroth-us.com/GoToIO*

Features

- Expandable to 500 m per I/O station
- M12 and M8 connection technology in compact housing design

Digital Inputs

Technical data	S67-DI8-M8	S67-DI8-M12			
Digital inputs					
Number	8	4			
Connection type	M8 connectors, A coded, 3 poles	M12 connectors, A coded, 5 poles			
Sensor connection type	2-, 3-wire connection	2-, 3-wire connection			
Input filter	Parametrizable	Parametrizable			
Input characteristic	Type 2, acc. to IEC 61131-2	Type 2, acc. to IEC 61131-2			
Signal voltage (0)	-30 to +5 V DC	-30 to +5 V DC			
Signal voltage (1)	+11 to +30 V DC	+11 to +30 V DC			
Input circuit	High-side switching	High-side switching			
Input voltage	24 VDC (-30 V DC < U _{IN} < +30 V DC)	24 VDC (-30 V DC < U _{IN} < +30 V DC)			
Input current	Typ. 7.3 mA	Typ. 7.3 mA			
Cable length, unshielded	≤ 30 m	≤ 30 m			
Configurable functions					
Input filter (per channel)	0.1/0.5/3/15/20 ms/filter off	0.1/0.5/3/15/20 ms/filter off			
Online simulation (per channel)	Lock/unlock; simulation value: 0/1	Lock/unlock; simulation value: 0/1			
Diagnostics (per module)	Overload and short circuit (sensor supply), Undervoltage (U _{LS} + U _A)	Overload and short circuit (sensor supply), Undervoltage (U _{LS} + U _A)			
Process image					
Process data width	1 byte data + status	1 byte data + status			
Ambient conditions					
Permissible temperature (operation)	−25 to +60 °C	−25 to +60 °C			
Permissible relative humidity (operation)	5 to 95 %	5 to 95 %			
Permissible air pressure (operation)	795 to 1,080 hPa	795 to 1,080 hPa			
Mechanical data					
Dimensions (W x H x D)	50 x 117 x 35 mm	50 x 117 x 35 mm			

See index Page 67 for GoTo product and accessory part numbers.

IndraControl S67 - Digital Output Modules



IP67 Digital Output Modules –Mounted on the machine for outputting digital signals, e.g. status lights or actuators.

For complete engineering and design information: *GoTo www.boschrexroth-us.com/GoToIO*

Features

- Expandable to 500 m per I/O station
- M12 and M8 connection technology in compact housing design

Digital Outputs

Technical data	S67-DO8-M8	S67-DO8-M12	S67-DO8-M8-2A	S67-DO8-M12-2A
Digital outputs				
Number	8	8	8	8
Connection type	M8 connectors, 3 poles	M12 connectors, 5 poles	M8 connectors, 3 poles	M12 connectors, 5 poles
Sensor connection type	2-, 3-wire connection	2-, 3-wire connection	2-, 3-wire connection	2-, 3-wire connection
Output voltage	≤ U _A	≤ U _A	≤ U _A	≤ U _A
Output current (per channel)	0.5 A (max. 0.6 A), short- circuit/overload proof (thermal disconnection)	0.5 A (max. 0.6 A), short- circuit/overload proof (thermal disconnection)	2.0 A (max. 2.4 A), short- circuit/overload proof (thermal disconnection)	0.5 A (max. 0.6 A), short- circuit/overload proof (thermal disconnection)
Voltage drop against U _A at 500 mA	Max. 0.2 V DC			
Output current (module)	Max. 4 A	Max. 4 A	Max. 8 A	Max. 8 A
Switching-on of overload circuit	Parametrizable	Parametrizable	Parametrizable	Parametrizable
Output circuit	High-side switching	High-side switching	High-side switching	High-side switching
Information on selecting the a	ctuator			
Rise time from 0 to 1	Typ. 40 μs (resistive load)	Typ. 40 μs (resistive load)	Typ. 30 μs (resistive load)	Typ. 30 μs (resistive load)
Rise time from 1 to 0	Typ. 50 μs (resistive load)			
Cable length (unshielded)	≤ 30 m	≤ 30 m	≤ 30 m	≤ 30 m
Configurable functions				
Substitute value strategy (per channel)	Switch substitute value/ hold last value			
Substitute value (per channel)	0/1 (Default: 0)	0/1 (Default: 0)	0/1 (Default: 0)	0/1 (Default: 0)
Online simulation (per channel)	Lock/unlock; simulation value: 0/1	Lock/unlock; simulation value: 0/1	Lock/unlock; simulation value: 0/1	Lock/unlock; simulation value: 0/1
Diagnostics (per channel)	Short circuit, wire break (actuators)			
Diagnostics (per module)	Undervoltage (U _{LS} + U _A)			

continued on next page

IndraControl S67 - Digital Output Modules (continued)

Digital Outputs (continued)

Process image					
Process data width	ocess data width 1 byte data + status 1 byte data + status 1 byte data + status				
Ambient conditions					
Permissible temperature (operation)	−25 to +60 °C	−25 to +60 °C	−25 to +60 °C	−25 to +60 °C	
Permissible relative humidity (operation)	5 to 95 %	5 to 95 %	5 to 95 %	5 to 95 %	
Permissible air pressure (operation)	795 to 1,080 hPa	795 to 1,080 hPa	795 to 1,080 hPa	795 to 1,080 hPa	
Mechanical data					
Dimensions (W x H x D)	50 x 117 x 35 mm	50 x 117 x 35 mm	50 x 117 x 35 mm	50 x 117 x 35 mm	

IndraControl S67 - Analog Input Modules



IP67 Analog Input Modules – Mounted on the machine for acquiring analog signals from standard sensors, e.g. temperature or pressure sensors.

For complete engineering and design information: *GoTo www.boschrexroth-us.com/GoToIO*

Features

- Extremely fast cycle times thanks to optimized data transmission
- · Largest measuring range compared to competitive equivalent

Analog Inputs

Technical data	S67-AI4-U/I-M12			
Analog inputs				
Number	4			
Connection type	M12 connectors, A coded, 5 poles			
Type of signal	Currents and voltages (differencial inputs)			
Sensor connection type	2- to 4-wire connection (external shield via knurled nut)			
Measuring range	0 to 20 mA, 4 to 20 mA, ±20 mA, 0 to 10 V, ±10 V			
Cable length	≤ 30 m			
Analog value creation				
Resolution	16 bit			
Conversion time	1 ms			
Sampling delay	1 ms (Modul), < 100 μs (channel/channel)			
Sampling repeat time	1 ms			
Failures and errors				
Max. measuring error at 25 °C	ca. ±0.2 % the measuring range			
Temperature error	ca. ±0.01 % the measuring range/K			
Configurable functions				
Measuring range (per channel)	0 to 20 mA, 4 to 20 mA, ±20 mA, 0 to 10 V, ±10 V			
Limiting values (per channel)	Lock/unlock			
Input filter (per channel)	Low pass			
Sampling duration (per channel)	1, 2, 4, 8 ms			
Interference frequency suppression (per channel)	50/60 Hz			
Online simulation (per channel)	Lock/unlock, simulation value (according to measuring range)			

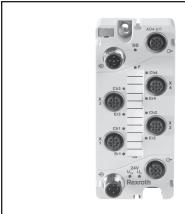
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IndraControl S67 - Analog Input Modules (continued)

Analog Inputs (continued)

Configurable functions	
Diagnostics (per module)	Undervoltage (U _{LS} + U _A) Short circuit (sensor power supply) Wire break (sensor power supply) Limit value violation Overrange/measuring range underflow
Process image	
Process data width	8 byte data + status
Ambient conditions	
Permissible temperature (operation)	-25 to +60 °C
Permissible relative humidity (operation)	5 to 95 %
Permissible air pressure (operation)	795 to 1,080 hPa
Mechanical data	
Dimensions (W x H x D)	50 x 177 x 35 mm

IndraControl S67 - Analog Output Modules



IP67 Analog Output Modules – Mounted on the machine for outputting analog signals for external controls.

For complete engineering and design information: *GoTo www.boschrexroth-us.com/GoToIO*

Features

- · Online simulation
- Event driven signal substitution
- Largest measuring range compared to competition

Analog Outputs

Technical data	S67-AO4-U/I-M12			
Analog outputs				
Number	4			
Connection type	M12 connectors, A coded, 5 poles			
Type of signal	Currents and voltages			
Sensor connection type	2- to 4-wire connection (external shield via knurled nut)			
Measuring range	0 to 20 mA, 4 to 20 mA, ±20 mA, 0 to 10 V, ±10 V			
Output load (load impedance)	\leq 500 Ω (current) ; \geq 5 k Ω (voltage)			
Maximum capacitive load (at voltage outputs)	10 nF			
Maximum inductive load (at current outputs)	1 mH			
Cable length	≤ 30 m			
Analog value creation				
Resolution	15 bit (unipolar), 16 bit (bipolar)			
Monotony	Yes			
Cycle time	Typ. 1 ms			
Recovery time for resistive, inductive and capacitive loads	Typ. 1 ms			
Failures and errors				
Max. measuring error at 25 °C	≤ ±0.2 % the measuring range			
Overshooting	Typ. ±0.05 % the measuring range			
Output ripple	Typ. ±0.02 % the measuring range			
Crosstalk between the channels at DC voltage and AC voltage 50 Hz and 60 Hz	-90 dB			
Short circuit protection	Electronic			
Nominal output current	Max. 1 A			

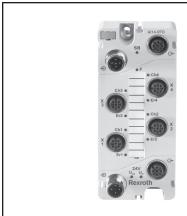
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IndraControl S67 - Analog Output Modules (continued)

Analog Outputs (continued)

Configurable functions	
Measuring range (per channel)	0 to 20 mA, 4 to 20 mA, ±20 mA, 0 to 10 V, ±10 V
Substitute value strategy (per channel)	Switch substitute value/hold last value
Substitute value (per channel)	0 mA or 0 V/substitute value according to measuring range (Default: 0 mA or 0 V)
Online simulation (per channel)	Lock/unlock, simulation value (according to measuring range)
Diagnostics (per module) Short circuit (actuator supply), wire break (current), undervoltage (U _{LS} + U _A)	
Process image	
Process data width	8 byte data + status
Ambient conditions	
Permissible temperature (operation)	-25 to +60 °C
Permissible relative humidity (operation)	5 to 95 %
Permissible air pressure (operation)	795 to 1,080 hPa
Mechanical data	
Dimensions (W x H x D)	50 x 117 x 35 mm

IndraControl S67 - Temperature Modules



IP67 RTD Signal Input Modules – Mounted on the machine for analog signals from temperature sensors.

For complete engineering and design information: *GoTo www.boschrexroth-us.com/GoToIO*

Features

- · Configurable diagnostic threshold
- · Online simulation
- Largest measuring range compared to competition

Temperature Modules

Technical data	S67-Al4-RTD-M12	
Analog inputs		
Number	4	
Connection type	M12 connectors, A coded, 5 poles	
Type of signal	Resistance thermometers, resistors, potentiometers	
Sensor connection type	2- to 4-wire connection (external shield via knurled nut)	
Signal measuring range	Resistance thermometer: PT100, PT200, PT500, PT1000, NI100, NI120, NI1000; Resistors: 1 k Ω and 4 k Ω ; Potentiometer: 0 to 100 % setting angle (for 1.25 k Ω and 4 k Ω); Free characteristics: PT 3000, NTC etc.	
Temperature range	PT: -200 to +850 °C, NI: -60 to +250 °C	
Cable length	≤ 30 m	
Analog value creation		
Resolution	16 bit	
Input filter	16.7 Hz, 33 Hz, 50 Hz, 60 Hz, 120 Hz, 250 Hz, 500 Hz	
Failures and errors		
Max. measuring error at 25 °C	±0.1 % the measuring range	
Temperature error	±0.001 % the measuring range/K	
Configurable functions		
Measuring range (per channel)	PT100, PT200, PT500, PT1000, NI100, NI120, NI1000; Resistors: 1 k Ω and 4 k Ω ; Potentiometer: 0 to 100 % setting angle (for 1 k Ω and 4 k Ω); Free characteristics: PT 3000, NTC	
Connection type	2-, 3-, 4-wire connection	
Limiting values (per channel)	Lock/unlock, Min1/Min2/Max1/Max2	
Input filter (per channel)	16.7 Hz, 33 Hz, 50 Hz, 60 Hz, 120 Hz, 250 Hz, 500 Hz	

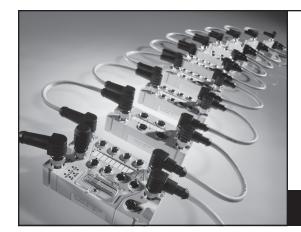
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IndraControl S67 - Temperature Modules (continued)

Temperature Modules (continued)

Configurable functions	
Diagnostics (per module)	$\label{eq:Undervoltage} \begin{array}{l} \text{Undervoltage ($U_{LS} + U_{A}$)} \\ \text{Wire break (sensor power supply)} \\ \text{Limit value violation} \\ \text{Overrange/measuring range underflow} \end{array}$
Process image	
Process data width	8 byte data + status
Ambient conditions	
Permissible temperature (operation)	−25 to +60 °C
Permissible relative humidity (operation)	5 to 95 %
Permissible air pressure (operation)	795 to 1,080 hPa
Mechanical data	
Dimensions (W x H x D)	50 x 177 x 35 mm

IndraControl S67 - Cabling



IP67 ready-made cables for easy system connectivity on the machine.

For complete engineering and design information: *GoTo www.boschrexroth-us.com/GoToIO*

S67 Profibus Cables	Type code	Length
Bus cable PROFIBUS DP, shielded, 5-pin, PUR M12 plug, straight, B-coded - open end	IKB0048/005.0	5.0 m
Bus cable PROFIBUS DP, shielded, 5-pin, PUR M12 socket, straight, B-coded - open end	IKB0049/005.0	5.0 m
Bus cable PROFIBUS DP, shielded, 5-pin, PUR M12 plug, straight, B-coded - M12 socket, straight, B-coded	IKB0050/000.3	0.3 m
M12 terminating resistor, PROFIBUS, 5 pins, B-coded	INS0762/CNN	
Voltage and System Bus Cables		
Voltage cable, unshielded 4-pin, 0.75 mm², PUR M12 socket, straight, A-coded – open end	RKB0047/005.0	5.0 m
Voltage cable, not shielded, 4-pin, 0.75 mm², PUR M12 connector, straight, A-coded – M12 socket, straight, A-coded	RKB0046/000.2	0.2 m
Systembus cable, M12 plug, M12 connector	RKB0041/000.2	0.2 m
Systembus termination plug, M12 connector	RBS0020/CNN	

Standard HMI



Operator Terminals with small footprints to save on panel space. Can connect to a number of 3rd party products. Recipes and other powerful capabilities available.

For complete engineering and design information: *GoTo www.boschrexroth-us.com/GoToHMI*

Features

- Pushbutton and Touchscreen available
- · Color and Greyscale available
- All terminals have Ethernet and USB ports

	VCP 02	VCP 05	VCP 08	VCP 11	VCP 25	VCP 35
		FSTN		FSTN-Touch	STN-color-Touch	TFT-Touch
Display		5 grey tones		5 grey tones	125 colors	65,535 colors
	3"	3"	3.8"	3.8"	5.7"	10.4"
Resolution	160 x 80	160 x 80	320 x 240	320 x 240	320 x 240, 1/4 VGA	640 x 480
Keyboard/touch	Foil keys			Touchscreen	Touchscreen	Touchscreen
Application memory	3 MB					
Flash memory	16 MB					
Slot for expansions	1					
Line voltage	24 V DC					
Interfaces*	1 x Ethernet TCP/IP, 2 x USB host					
Front protection degree	IP65					
Dimensions (W x H x D)	144 x 96 x 58 mm	120 x 168 x 55 mm	155 x 205 x 55 mm	130 x 96 x 55 mm	203 x 147 x 66 mm	328 x 249 x 60 mm

 $^{{}^{\}star}\text{Additional}$ communication options available, but not covered by GoTo program

Embedded HMI



Powerful HMIs with great networking and 3rd party connectivity. Recipes, trending and other MES-like functionality available and easily implemented.

For complete engineering and design information: *GoTo www.boschrexroth-us.com/GoToHMI*

Features

- Touchscreens
- Mulitple ports including USB, Ethernet and Serial available onboard
- · Allows for connection to any product that supports OPC

Technical Data

	VEP 30.4	VEP 40.4	VEP 50.4	
Display	8.4" – TFT	12.1" – TFT	15" – TFT	
Resolution	800 x 600, SVGA	800 x 600, SVGA	1,024 x 768, XGA	
Touchscreen		Yes		
Processor		Intel Atom Prozessor 1,1 GHz.		
RAM		1 GB		
Compact flash	2 CF-Sockel,	2 CF-Sockel, Standard 1 GB CF-Card, or optional 4 GB CF-Card		
Module slots		-		
USB		3 (1 x Front)		
Ethernet TCP/IP		1		
Supply voltage		24 V DC		
Operating system		Windows CE 6.0 / Window Xpe		
Approvals	CE/UL/CSA			
Front protection degree		IP65		
Dimensions (W x H x D)	296 x 200 x 53 mm 350 x 290 x 51 mm 407 x 370 x 53 mm			

Firmware			
FWA-VEP*04-CWN-10VRS-D0-A*	Firmware for IndraControl VEPxx.4-Atom (Windows CE 6.0) and WinStudio 7 Lite Runtime License		
FWA-VEP*04-XPE-01VRS-D0-A*	Firmware for IndraControl VEPxx.4-Atom (Windows Xpe)		

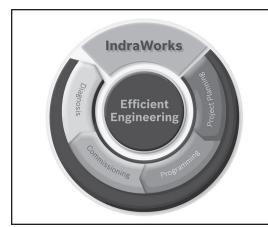
Software w/ license option				
SWA-IWORKS-ML*-12VRS-D0-INST*	Software Installation WinStudio 7.2 SP4 (Windows Xpe)			
SWL-IWORKS-ML*-NNVRS-D0-COM	Single license - OPC / WinStudio lite (Windows Xpe)			

WinStudio Runtime License	
SWS-WINSTU-RUN-07VRS-D0-1K5	Winstudio 07VRS Runtime single license 1.5K variables (Windows Xpe)
SWS-WINSTU-RUN-07VRS-D0-WCE1K5	Winstudio 7 Runtime single license 1.5K variables (Windows CE 6.0)

See index Page 68 for GoTo product and accessory part numbers.

GoTo Focused Delivery Program: Software

IndraWorks



IndraWorks – a complete software suite can program HMIs, PLCs, drives and I/O systems in one IEC61131-3 environment.

For complete engineering and design information: GoTo www.boschrexroth-us.com/GoToSoftware

Features

Rexroth IndraWorks allows you to solve all tasks in a uniform and intuitive software environment—from project planning and programming to visualization and diagnostics.

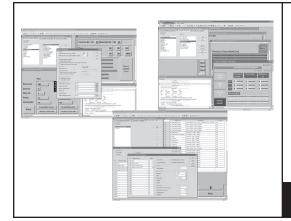
The uniform engineering framework IndraWorks is consistently available for all systems from the Rexroth Automation House. You, as a user, profit from the fast and transparent access to all functions and system data of the automation components. The standardized tools and interfaces help you to solve all engineering tasks centrally with a single piece of software.

Your benefits:

- · Available for all systems and solutions from the Rexroth Automation House
- · Integrated framework for all engineering tasks
- · Consistent operating environment for project planning, programming, visualization and diagnostics
- Central project management with intuitive system navigation
- · Intelligent operation with wizard support
- Comprehensive online help
- Uniform programming according to the PLC standard IEC 61131-3
- PLCopen-conforming function block and technology libraries
- · Standardized interfaces for communication
- · Transparent access to all system components
- Integrated FDT/DTM interface for integration of the DTM of third party manufacturers
- Software programs all Bosch Rexroth PLCs and VEP HMIs
- Optional IndraWorks Tool CamBuilder for IndraMotion available

GoTo Focused Delivery Program: Software

VI-Composer



VI-Composer—efficient programming of your application in a convenient development environment.

For complete engineering and design information: GoTo www.boschrexroth-us.com/GoToSoftware

Features

VI-Composer is an easy but powerful project development tool for the visualization and parameterization of system-related data of the IndraControl VCP and VCH devices. In this convenient development environment, you can efficiently create your individual application, based on the usual Windows look-and-feel. The programming result can then be used on the various IndraControl VCP and VCH devices as often as desired.

The fully graphical VI-Composer software allows you to develop projects for IndraControl VCP and VCH devices according to the WYSIWYG (What You See Is What You Get) principle: text, variables and graphics are immediately represented just as they will be displayed by the IndraControl VCP and VCH devices. Predefined masks and comprehensive graphics libraries with numerous industry-compatible screen objects facilitate the creation of your applications. Based on Windows-conforming operation, you describe all variables depending on the particular control, whereas masks, graphics, recipes and the like can be created independently of any control. VI-Composer provides direct access to the IndraWorks database and, thus, to all variables of the controls and drives. The performance is completed by comprehensive help functions. The VCP HMIs are programmed via the VI-Composer.

Your benefits:

- · Language management of the application with up to 16 languages
- Messaging and recording system
- · Font editor for creating your own character sets
- Easy graphics incorporation via OLE
- Direct access to all control and drive variables
- · Project and firmware download for reloadable functions
- · Integrated creation of documentation and online help
- Predefined masks, curves and bar graphs
- · Definition of free menu structures
- Screen elements: texts, variables, graphics, switches, buttons, drop-down list boxes, tables, etc.

Page Number	Product Type	Material Description	Part Number	Max. Qty.	Shipment (Business Days)
	Drive Systems				
	IndraDrive Cs				
7	Drive	HCS01.1E-W0008-A-03-B-ET-EC-NN-NN-NN-FW	R911325246	5	5
7	Drive	HCS01.1E-W0013-A-02-B-ET-EC-NN-NN-NN-FW	R911325245	5	5
7	Drive	HCS01.1E-W0018-A-03-B-ET-EC-NN-NN-NN-FW	R911325247	5	5
7	Drive	HCS01.1E-W0028-A-03-B-ET-EC-NN-NN-NN-FW	R911325248	5	5
7	Drive	HCS01.1E-W0054-A-03-B-ET-EC-NN-NN-NN-FW	R911331185	1	5
7	Drive Firmware	FWA-INDRV*-MPB-16VRS-D5-1-ALL-NN	R911325610	5	5
7	Drive Firmware	FWA-INDRV*-MPB-17VRS-D5-1-ALL-ML	R911333290	5	5
7	Drive Firmware	FWA-INDRV*-MPB-17VRS-D5-1-ALL-NN	R911333280	5	5
7	Drive Firmware	FWA-INDRV*-MPB-17VRS-D5-1-NNN-NN	R911333283	5	5
7	Drive Firmware	FWA-INDRV*-MPB-17VRS-D5-1-SNC-NN	R911333284	5	5
	IndraDrive C				
8	Power Section	HCS02.1E-W0012-A-03-NNNN	R911298371	5	10
8	Power Section	HCS02.1E-W0028-A-03-NNNN	R911298374	5	10
8	Power Section	HCS02.1E-W0054-A-03-NNNN	R911298373	5	10
8	Power Section	HCS02.1E-W0070-A-03-NNNN	R911298372	5	10
8	Power Section	HCS03.1E-W0070-A-05-NNBV	R911308417	3	10
8	Power Section	HCS03.1E-W0100-A-05-NNBV	R911308419	3	10
8	IndraDrive M - Inverters	HCS03.1E-W0150-A-05-NNBV	R911308421	3	10
10	Inverter	HMS01.1N-W0036-A-07-NNNN	R911295324	5	10
10	Inverter	HMS01.1N-W0054-A-07-NNNN	R911295325	5	10
10	Inverter	HMS01.1N-W0070-A-07-NNNN	R911295326	5	10
10	Inverter	HMS01.1N-W0150-A-07-NNNN	R911297164	5	10
	IndraDrive M - Power Supplies				
11	Power Supply	HMV01.1E-W0030-A-07-NNNN	R911296724	1	10
11	Power Supply	HMV01.1E-W0075-A-07-NNNN	R911297424	1	10
11	Power Supply	HMV01.1R-W0045-A-07-NNNN	R911296725	1	10
11	Power Supply	HMV01.1R-W0065-A-07-NNNN	R911297426	1	10

Page Number	Product Type	Material Description	Part Number	Max. Oty.	Shipment (Business Days)
	IndraDrive C and M				
13	Control Section	CSB01.1C-CO-ENS-NNN-NN-S-NN-FW	R911312378	5	10
13	Control Section	CSB01.1C-ET-ENS-EN2-NN-S-NN-FW	R911327307	5	10
13	Control Section	CSB01.1C-ET-ENS-NNN-NN-S-NN-FW	R911326813	5	10
13	Control Section	CSB01.1C-PB-ENS-NNN-NN-S-NN-FW	R911305278	5	10
13	Control Section	CSB01.1C-PL-ENS-NNN-NN-S-NN-FW	R911307286	5	10
13	Control Section	CSB01.1C-S3-ENS-EN2-NN-S-NN-FW	R911315253	5	10
13	Control Section	CSB01.1C-S3-ENS-NNN-L2-S-NN-FW	R911328086	5	10
13	Control Section	CSB01.1C-S3-ENS-NNN-NN-S-NN-FW	R911313871	5	10
13	Control Section	CSB01.1C-SE-ENS-EN2-NN-S-NN-FW	R911305500	5	10
13	Control Section	CSB01.1C-SE-ENS-NNN-NN-S-NN-FW	R911305277	5	10
13	Control Section	CSB01.1N-AN-ENS-NNN-NN-S-NN-FW	R911305274	5	10
13	Control Section	CSB01.1N-FC-NNN-NNN-NN-S-NN-FW	R911305273	5	10
13	Control Section	CSB01.1N-PB-ENS-NNN-NN-S-NN-FW	R911305275	5	10
13	Control Section	CSB01.1N-SE-ENS-NNN-NN-S-NN-FW	R911305276	5	10
13	Control Section	CSH01.1C-ET-ENS-NNN-NNN-S2-S-NN-FW	R911328178	5	10
13	Control Section	CSH01.1C-S3-EN2-NNN-NNN-S2-S-NN-FW	R911328094	5	10
13	Control Section	CSH01.1C-S3-ENS-NNN-NNN-NN-S-NN-FW	R911312309	5	10
15	Software Module	PFM02.1-016-FW	R911296958	10	10
	Firmware options				
15	Drive Firmware	FWA-INDRV*-MPB-05VRS-D5-1-NNN-NN	R911318477	5	10
15	Drive Firmware	FWA-INDRV*-MPB-05VRS-D5-1-SNC-NN	R911318479	5	10
15	Drive Firmware	FWA-INDRV*-MPB-07VRS-D5-0-NNN-NN	R911328698	5	10
15	Drive Firmware	FWA-INDRV*-MPB-07VRS-D5-1-NNN-NN	R911328706	5	10
15	Drive Firmware	FWA-INDRV*-MPB-07VRS-D5-1-SNC-NN	R911328708	5	10
15	Drive Firmware	FWA-INDRV*-MPH-07VRS-D5-1-NNN-NN	R911328741	5	10
15	Drive Firmware	FWA-INDRV*-MPH-07VRS-D5-1-SNC-NN	R911328743	5	10
15	Drive Firmware	FWA-INDRV*-MPH-08VRS-D5-1-NNN-NN	R911334747	5	10
10		TVVX INDIX VIII TOOTKO DO TRIKITINI	11011001747		10
10	MLD master	COLIGA OC ET ENG NININ COD NINI C NINI ENV	D011007000	_	10
13	Control Section	CSH01.3C-ET-ENS-NNN-CCD-NN-S-NN-FW	R911327303	5	10
13	Control Section Control Section	CSH01.3C-ET-ENS-NNN-CCD-S2-S-NN-FW	R911328005	5	10
13		CSH01.3C-NN-ENS-EN2-CCD-NN-S-NN-FW	R911326825	5	10
13	Control Section	CSH01.3C-NN-ENS-NNN-CCD-NN-S-NN-FW	R911328912	5	10
13	Control Section	CSH01.3C-PL-ENS-EN2-CCD-NN-S-NN-FW	R911327681	5	10
15	Drive Firmware	FWA-INDRV*-MPC-07VRS-D5-1-ALL-MA	R911328767	5	10
15	Drive Firmware	FWA-INDRV*-MPC-07VRS-D5-1-NNN-ML	R911328760	5	10
15	Drive Firmware	FWA-INDRV*-MPC-07VRS-D5-1-SNC-ML	R911328762	5	10
15	Drive Firmware	FWA-INDRV*-MPC-08VRS-D5-1-NNN-ML	R911334717	5	10
15	Software Module	PFM02.1-016-FW	R911296958	10	10

Page Number	Product Type	Material Description	Part Number	Max. Qty.	Shipment (Business Days)
	IndraDyn S - MSK				
16	MSK – Motor	MSK030C-0900-NN-M1-UG0-NNNN	R911308683	3	10
16	MSK - Motor	MSK030C-0900-NN-M1-UG1-NNNN	R911308684	3	10
16	MSK - Motor	MSK030C-0900-NN-M1-UP0-NNNN	R911308691	3	10
16	MSK - Motor	MSK030C-0900-NN-M1-UP1-NNNN	R911308692	3	10
16	MSK - Motor	MSK040B-0600-NN-M1-UG0-NNNN	R911306058	3	10
16	MSK - Motor	MSK040B-0600-NN-M1-UG1-NNNN	R911306059	3	10
16	MSK - Motor	MSK040C-0450-NN-M1-UP0-NNNN	R911320614	3	10
16	MSK - Motor	MSK040C-0450-NN-M1-UP1-NNNN	R911320757	3	10
16	MSK - Motor	MSK040C-0600-NN-M1-UG0-NNNN	R911306060	3	10
16	MSK - Motor	MSK040C-0600-NN-M1-UG1-NNNN	R911306061	3	10
16	MSK - Motor	MSK040C-0600-NN-M1-UP0-NNNN	R911306387	3	10
16	MSK - Motor	MSK040C-0600-NN-M1-UP1-NNNN	R911306388	3	10
16	MSK - Motor	MSK040C-0600-NN-S1-UP0-NNNN	R911306383	3	10
16	MSK – Motor	MSK050C-0600-NN-M1-UP0-NNNN	R911299914	3	10
16	MSK - Motor	MSK050C-0600-NN-M1-UP1-NNNN	R911299915	3	10
16	MSK - Motor	MSK060C-0300-NN-M1-UP0-NNNN	R911307221	3	10
16	MSK – Motor	MSK060C-0300-NN-M1-UP1-NNNN	R911307222	3	10
16	MSK - Motor	MSK061C-0600-NN-M1-UP0-NNNN	R911317019	3	10
16	MSK - Motor	MSK061C-0600-NN-M1-UP1-NNNN	R911317757	3	10
16	MSK - Motor	MSK061C-0600-NN-S1-UG0-NNNN	R911312032	3	10
16	MSK - Motor	MSK071E-0300-NN-M1-UP0-NNNN	R911311899	3	10
16	MSK - Motor	MSK071E-0300-NN-M1-UP1-NNNN	R911313947	3	10
16	MSK – Motor	MSK071E-0450-NN-M1-UG0-NNNN	R911310383	3	10
16	MSK – Motor	MSK071E-0450-NN-M1-UG1-NNNN	R911311789	3	10
16	MSK - Motor	MSK076C-0300-NN-M1-UP0-NNNN	R911316339	3	10
16	MSK - Motor	MSK076C-0300-NN-M1-UP1-NNNN	R911317624	3	10
16	MSK - Motor	MSK100B-0300-NN-M1-BP0-NNNN	R911315350	2	10
16	MSK - Motor	MSK100B-0300-NN-M1-BP1-NNNN	R911316856	2	10
16	MSK - Motor	MSK100C-0300-NN-M1-BP0-NNNN	R911311545	2	10
16	MSK - Motor	MSK100C-0300-NN-M1-BP2-NNNN	R911317729	2	10
16	MSK - Motor	MSK101D-0450-NN-M1-BP0-NNNN	R911311852	2	10
16	MSK - Motor	MSK101D-0450-NN-M1-BP2-NNNN	R911333387	2	10

Page Number	Product Type	M	aterial Description	Part Number	Max. Qty.	Shipment (Business Days)
	IndraDyn S - MSM	Rexroth				
18	MSM – Motor	MSM019B-0300-	NN-M0-CH0	R911325131	3	10
18	MSM – Motor	MSM019B-0300-	NN-M0-CH1	R911325132	3	10
18	MSM – Motor	MSM031B-0300-	NN-M0-CH0	R911325135	3	10
18	MSM – Motor	MSM031C-0300-	NN-M0-CH0	R911325139	3	10
18	MSM - Motor	MSM031C-0300-	NN-M0-CH1	R911325140	3	10
18	MSM – Motor	MSM041B-0300-	NN-M0-CH0	R911325143	3	10
18	MSM – Motor	MSM041B-0300-	NN-M0-CH1	R911325144	3	10
	Additional Components					
19	Line Filter	NFD03.1-480-007	7	R911286917	2	3
19	Line Filter	NFD03.1-480-016		R911286918	2	3
19	Line Filter	NFD03.1-480-030		R911286919	2	3
19	Line Filter	NFD03.1-480-055		R911286920	2	3
19	Line Filter	NFD03.1-480-130		R911286923	1	3
19	Basic Kit	HAS01.1-050-072	2-MN	R911306620	5	5
19	Basic Kit	HAS01.1-065-07		R911311807	5	5
19	Basic Kit	HAS01.1-065-NN		R911306007	5	5
19	Basic Kit	HAS01.1-075-07		R911306619	5	5
19	Basic Kit	HAS01.1-100-072		R911306621	5	5
19	Basic Kit	HAS01.1-105-NN		R911306008	5	5
19	Basic Kit	HAS01.1-125-072	2-CN	R911306664	5	5
19	Basic Kit	HAS01.1-150-072	2-MN	R911306622	5	5
19	Basic Kit	HAS01.1-225-072	2-CN	R911306666	5	5
19	Basic Kit	HAS01.1-250-072		R911306625	5	5
19	Basic Kit	HAS01.1-350-072	2-MN	R911306626	5	5
19	Shield Kit	HAS02.1-001-NN	N-NN	R911306330	5	5
19	Shield Kit	HAS02.1-002-NN	N-NN	R911306106	5	5
19	Shield Kit	HAS02.1-003-NN	N-NN	R911306331	5	5
19	Shield Kit	HAS02.1-004-NN	N-NN	R911306720	5	5
19	Shield Kit	HAS02.1-005-NN	N-NN	R911306721	5	5
19	X41 Connection Adapter	HAS05.1-007-NN	L-NN	R911321502	10	10
19	X41 Connection Adapter	HAS05.1-007-NN	R-NN	R911319770	10	10
	Cables					
20	Motor Power	RKL0013/005.0	(5m length)	R985003832	3	10
20	Motor Power	RKL0013/000.0	(configurable length)	R911324290	3	12
20	Motor Power	RKL0014/005.0	(5m length)	R985003490	5	5
20	Motor Power	RKL0014/000.0	(configurable length)	R911324291	5	12
20	Motor Power	RKL0019/005.0	(5m length)	R911331348	5	5
20	Motor Power	RKL0019/010.0	(10m length)	R911331349	5	5
20	Motor Power	RKL0019/000.0	(configurable length)	R911325407	5	12
20	Motor Power	RKL4302/005.0	(5m length)	R911310648	5	5
20	Motor Power	RKL4302/010.0	(10m length)	R911310649	5	5
20	Motor Power	RKL4302/000.0	(configurable length)	R911305799	5	12

Page Number	Product Type	Ma	aterial Description	Part Number	Max. Qty.	Shipment (Business Days)
	Cables continued					
20	Motor Power	RKL4303/005.0	(5m length)	R911310652	5	5
20	Motor Power	RKL4303/010.0	(10m length)	R911310653	5	5
20	Motor Power	RKL4303/000.0	(configurable length)	R911305798	5	12
20	Motor Power	RKL4309/005.0	(5m length)	R911312870	5	5
20	Motor Power	RKL4309/000.0	(configurable length)	R911305180	5	12
20	Motor Power	RKL4324/005.0	(5m length)	R911337991	5	5
20	Motor Power	RKL4324/000.0	(configurable length)	R911310116	5	12
20	Motor Feedback	RKG4200/005.0	(5m length)	R911310645	5	5
20	Motor Feedback	RKG4200/010.0	(10m length)	R911310646	5	5
20	Motor Feedback	RKG4200/000.0	(configurable length)	R911299435	5	12
20	Motor Feedback	RKG0033/005.0	(5m length)	R985003831	3	10
20	Motor Feedback	RKG0033/000.0	(configurable length)	R911324269	3	12
20	Motor Feedback	RKG0034/000.0	(configurable length)	R911326091	3	12
21	Interface (Optical)	RKO0100/00.25	(0.25m length)	R911308248	5	5
21	Interface (Optical)	RKO0101/005.0	(5m length)	R911308242	5	5
21	Interface (Optical)	RKO0101/010.0	(10m length)	R911308243	5	5
21	Interface (Ethernet)	RKB0011/005.0	(5m length)	R911321548	5	5
21	Interface (Ethernet)	RKB0011/000.0	(configurable length)	R911316888	5	12
21	Interface (Ethernet)	RKB0013/00.25	(0.25m length)	R911317797	5	5
21	Interface (RS232-Serial)	IKB0041/002.0	(2m length)	R911296708	5	5
21	Battery Box	SUP-E01-MSM-BA		R911324240	3	10
	Motion Control PAC					
	IndraControl L	Sero the automa	COS tion bus			
22	IndraControl L25	CML25.1-3N-400-	NN-NNC1-NW	R911171363	1	5
22	IndraControl L40	CML40.2-SP-330-	NA-NNNN-NW	R911170255	1	5
22	IndraControl L45	CML45.1-3P-500-	NA-NNNN-NW	R911170828	1	5
22	IndraControl L45	CML45.1-3P-504-	NA-NNNN-NW	R911170827	1	5
22	IndraControl L65	CML65.1-3P-500-	NA-NNNN-NW	R911170900	1	5
22	IndraControl L65	CML65.1-3P-504-	NA-NNNN-NW	R911170899	1	5
22	Connector Set (L40, L45, L65)	R-IB IL CML S01-F	PLSET	R911299856	10	5
	IndraControl L – Function Modules					
23	Cross Communication	CFL01.1-Q2		R911170009	1	5
23	Sercos 3 Interface	CFL01.1-R3		R911170008	1	5
23	RT-Ethernet/ PROFIBUS	CFL01.1-TP		R911170832	1	5
24	Programmable Limit Switch	CFL01.1-N1		R911170012	1	5

Page Number	Product Type	Material Description	Part Number	Max. Qty.	Shipment (Business Days)
	IndraMotion MLC	Sercos the automation bus			
25	Firmware	FWA-CML25*-MLC-11VRS-D0	R911331629	1	5
25	Firmware	FWA-CML25*-MLC-12VRS-D0	R911334607	1	5
25	Firmware	FWA-CML402-MLC-04VRS-D0	R911320567	1	5
25	Firmware	FWA-CML45*-MLC-11VRS-D0	R911331630	1	5
25	Firmware	FWA-CML45*-MLC-12VRS-D0	R911334609	1	5
25	Firmware	FWA-CML65*-MLC-12VRS-D0	R911334611	1	5
	IndraLogic XLC	Sercos the automation bus			
26	Firmware	FWA-CML25*-XLC-12VRS-D0	R911334606	1	5
26	Firmware	FWA-CML45*-XLC-12VRS-D0	R911334608	1	5
	CNC				
	IndraMotion MTX micro				
27	Compact Converter	HCT02.1E-W0025-A-03-B-L8-2S-D1-NN-NN-FW	R911329652	1	15
27	Compact Converter	HCQ02.1E-W0025-A-03-B-L8-1S-D1-D1-NN-FW	R911329660	1	15
27	Software Module	CFM01.1-01G0-N-LBA-01-FW	R911337003	1	15
27	Firmware	FWA-MICRO*-MTX-13VRS-NN	R911337488	1	15
27	License – Single – MTX micro	SWL-IWORKS-MTX-NNVRS-D0-MICRO	R911331698	1	15
27	Operating Panel – universal	VDP80.1FKN-C1-NN-EN	R911172321	1	15
27	Handwheel Box	VCH02.1NNN-000RS	R911328584	1	15
27	Operating Panel for turning machines	VDP80.1FGN-C1-NN-EN	R911172168	1	15
27	Interface (Firewire)	RKB0030/000,0 (configurable length)	R911327086	2	15
27	Digital I/O Module	DEA40.1H	R911320704	1	15
27	Choke	HNL01.1E-0400-N0051-A-480-NNNN	R911306580	1	15
27	Brake Resistor	HLR01.1N-02K0-N15R0-A-007-NNNN	R911306870	1	15
	IndraMotion MTX	See Desirable to			
28	IndraControl L45	CML45.1-3P-504-NA-NNNN-NW	R911170827	1	5
28	IndraControl L65	CML65.1-3P-504-NA-NNNN-NW	R911170899	1	5

Page Number	Product Type	Material Description	Part Number	Max. Qty.	Shipment (Business Days)
	1/0				
	Inline (IP20)	Serios To Administra la			
29	Power Module	R-IB IL 24 PWR IN-PAC	R911170789	5	3
29	Power Module	R-IB IL 24 SEG/F-PAC	R911170790	5	3
29	Power Module	R-IB IL 24 SEG/F-D-PAC	R911170710	5	3
30	Bus Coupler	R-IL S3 BK DI8 DO4-PAC	R911170875	5	3
30	Bus Coupler	R-IL PB BK DI8 DO4/CN-PAC	R911172194	5	3
30	Bus Coupler	R-IL PB BK DP/V1-PAC	R911170971	5	3
31	Block I/O	R-ILB S3 24 DI16 DIO16	R911170826	5	3
32	Block I/O Analog	R-ILB S3 AI4 A02	R911170874	5	3
33	Block I/O Analog SSI	R-ILB S3 AI12 AO4 SSI-IN4	R911171949	5	3
35	Digital Input Module	R-IB IL 24 DI 4-PAC	R911170750	5	3
35	Digital Input Module	R-IB IL 24 DI 8/HD-PAC	R911171972	5	3
35	Digital Input Module	R-IB IL 24 DI 8-PAC	R911170751	5	3
35	Digital Input Module	R-IB IL 24 DI 16-PAC	R911170752	5	3
35	Digital Input Module	R-IB IL 24 DI 32/HD-PAC	R911170753	5	3
36	Digital Output Module	R-IB IL 24 DO 2-2A-PAC	R911170754	5	3
36	Digital Output Module	R-IB IL 24 DO 4-PAC	R911170755	5	3
36	Digital Output Module	R-IB IL 24 DO 8/HD-PAC	R911171973	5	3
36	Digital Output Module	R-IB IL 24 DO 8-PAC	R911170756	5	3
36	Digital Output Module	R-IB IL 24 DO 8-2A-PAC	R911170759	5	3
36	Digital Output Module	R-IB IL 24 DO 16-PAC	R911170757	5	3
36	Digital Output Module	R-IB IL 24 DO 32/HD-PAC	R911170768	5	3
36	Digital Output Module	R-IB IL 24/230 DOR 1/W-PAC	R911170769	5	3
36	Digital Output Module	R-IB IL 24/230 DOR4/W-PAC	R911170758	5	3
38	Analog Input Module	R-IB IL AI 2/SF-PAC	R911170784	5	3
38	Analog Input Module	R-IB IL AI 8/IS-PAC	R911308494	5	3
38	Analog Input Module	R-IB IL AI 8/SF-PAC	R911308493	5	3
39	Analog Output Module	R-IB IL AO 2/U/BP-PAC	R911170786	5	3
39	Analog Output Module	R-IB IL AO 1/SF-PAC	R911170787	5	3
39	Analog Output Module	R-IB IL AO 2/SF-PAC	R911170436	5	3
40	Temperature Module	R-IB IL TEMP 2 RTD-PAC	R911170785	5	3
40	Temperature Module	R-IB IL TEMP 2 UTH-PAC	R911170431	5	3
41	Communication Module	R-IB IL RS232-PRO-PAC	R911170440	5	3
41	Communication Module	R-IB IL RS485/422-PRO-PAC	R911170442	5	3
42	Counter Module	R-IB IL CNT-PAC	R911170788	5	3
42	Counter Module	R-IB IL INC-IN-PAC	R911308491	5	3
42	Counter Module	R-IB IL SSI-PAC	R911308594	5	3
43	PWM Output Module	R-IB IL PWM/2-PAC	R911170444	5	3

Page Number	Product Type	Material Description	Part Number	Max. Qty.	Shipment (Business Days)
	IndraControl S67 (IP67)				
45	Power Divider	S67-PWR-IN-M12	R911171796	5	3
46	Bus Coupler	S67-PB-BK-DI8-M8	R911171782	5	3
47	Digital Input Module	S67-DI8-M8	R911171787	5	3
47	Digital Input Module	S67-DI8-M12	R911171788	5	3
48	Digital Output Module	S67-DO8-M8	R911171789	5	3
48	Digital Output Module	S67-DO8-M12	R911171790	5	3
48	Digital Output Module	S67-DO8-M8-2A	R911171791	5	3
48	Digital Output Module	S67-DO8-M12-2A	R911171792	5	3
49	Analog Input Module	S67-Al4-U/I-M12	R911171793	5	3
52	Analog Output Module	S67-AO4-U/I-M12	R911171795	5	3
54	Temperature Module	S67-Al4-RTD-M12	R911171794	5	3
56	Profibus Cable	IKB0048/005.0 (5m length)	R911308301	3	5
56	Profibus Cable	IKB0049/005.0 (5m length)	R911308300	3	5
56	Profibus Cable	IKB0050/000.3 (0.3m length)	R911308250	3	5
56	Terminating Resistor	INS0762/CNN	R911296632	3	5
56	Voltage Cable	RKB0047/005.0 (5m length)	R911172100	3	5
56	Voltage Cable	RKB0046/000.2 (0.2m length)	R911172102	3	5
56	Systembus Cable	RKB0041/000.2 (0.2m length)	R911171990	3	5
56	Systembus Termination Plug	RBS0020/CNN	R911171998	5	3
	НМІ				
	Standard HMI	Restroth Control Cont			
57	IndraControl VCP02	VCP02.2DRN-003-NN-NN-PW	R911311488	1	5
57	IndraControl VCP05	VCP05.2DSN-003-NN-NN-PW	R911311493	1	5
57	IndraControl VCP08	VCP08.2DTN-003-NN-NN-PW	R911311497	1	5
57	IndraControl VCP11	VCP11.2DWN-003-NN-NN-PW	R911311509	1	5
57	IndraControl VCP25	VCP25.2DVN-003-NN-NN-PW	R911311505	1	5
57	IndraControl VCP35	VCP35.2ECN-003-NN-NN-PW	R911171110	1	5

Page Number	Product Type	Material Description	Part Number	Max. Qty.	Shipment (Business Days)
	Embedded HMI	Patrick Control Contr			
58	IndraControl VEP30	VEP30.4EFN-512NN-A2D-NNN-NN-FW	R911171834	1	5
58	IndraControl VEP40	VEP40.4DBN-512NN-A2D-NNN-NN-FW	R911171835	1	5
58	IndraControl VEP50	VEP50.4DEN-512NN-A2D-NNN-NN-FW	R911171924	1	5
58	Firmware	FWA-VEP*04-CWN-10VRS-D0-A*	R911328967	1	5
58	WinStudio Runtime License	SWS-WINSTU-RUN-07VRS-D0-WCE1K5	R911323620	1	1
58	Firmware	FWA-VEP*04-XPE-01VRS-D0-A*	R911334113	1	5
58	Software Inst. – WinStudio 7.2 SP4	SWA-IWORKS-ML*-12VRS-D0-INST*	R911334633	1	5
58	License – Single – OPC/WinStudio Lite	SWL-IWORKS-ML*-NNVRS-D0-COM	R911332867	1	5
58	WinStudio Runtime License	SWS-WINSTU-RUN-07VRS-D0-1K5	R911323607	1	1
	Software				
	IndraWorks				
59	IndraWorks MLD11	SWA-IWORKS-MLD-11VRS-D0-DVD**-COPY	R911332831	1	1
59	IndraWorks MLD12	SWA-IWORKS-MLD-12VRS-D0-DVD**-COPY	R911335358	1	1
59	IndraWorks ML*04	SWA-IWORKS-ML*-04VRS-D0-CD650	R911320574	1	1
59	IndraWorks ML*11	SWA-IWORKS-ML*-11VRS-D0-DVD**	R911331633	1	1
59	IndraWorks ML*12	SWA-IWORKS-ML*-12VRS-D0-DVD**	R911334632	1	1
59	License ML*11 – Single	SWL-IWORKS-ML*-11VRS-D0-ENG	R911331635	1	1
59	License ML*12 – Single	SWL-IWORKS-ML*-12VRS-D0-ENG	R911334627	1	1
59	License XLC12 - Single	SWL-IWORKS-XLC-12VRS-D0-ENG	R911334612	1	1
59	IndraWorks CamBuilder11	SWS-IWORKS-CAM-11VRS-D0	R911331661	1	1
59	IndraWorks CamBuilder12	SWS-IWORKS-CAM-12VRS-D0	R911334634	1	1
60	VIComposer 02	SWA-VIC*PC-INB-02VRS-D0-CD650	R911311752	1	1

GoTo Focused Delivery Program: Notes

The Drive & Control Company



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